



FLUKE®

Reliability

Building a Culture of Safety Beyond a Pandemic

Chuck Pettinger, Ph.D.

Predictive SOLUTIONS 
AN INDUSTRIAL SCIENTIFIC COMPANY

Accelix™
Webinar Series



Chuck Pettinger, Ph.D.

*Process Change Leader,
Predictive Solutions*

- Received doctoral degree under Scott Geller, Ph.D., at Virginia Tech
- 30 years of experience designing, implementing and evaluating culture change initiatives
- Helps organizations assess culture, engage leadership, and predict Injuries
- Twice named “101 Top Leaders in Safety” by ISHN

Predictive Solutions

Vision & Strategy

➤ **Our Vision:**

To eliminate death
on the job by 2050.

➤ **Our Strategy to Achieve Vision:**

We save lives,
by predicting workplace injuries.





**We Need to STOP
Reacting to Injuries...**

**And START
Predicting Them!**

POLL QUESTION No. 1



How concerned are you that COVID-19 is negatively impacting your culture?

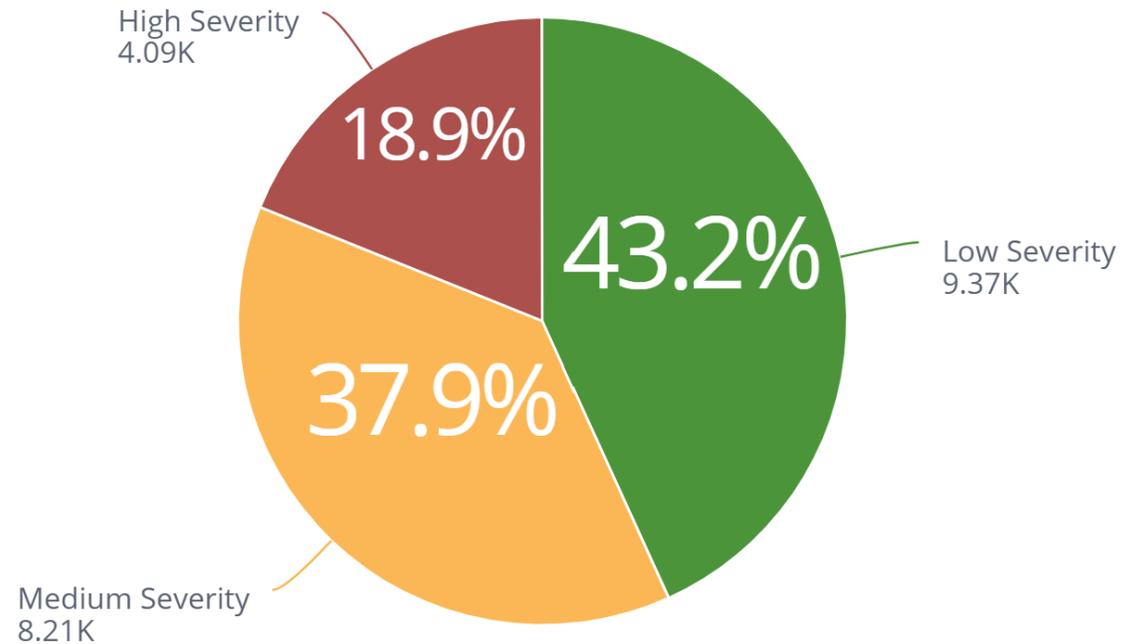
(Click only one answer)

- Extremely concerned
- Somewhat concerned
- Not that concerned
- Not sure

COVID - Data Analysis

- 1,008,000 Total Observations
- 24,295 Opportunities
- 5,214 Different Observers

Predictive SOLUTIONS		8:11
Inspection Type		
COVID-19 Mitigation Checklist		
Contractor		
ABC Contractor		
Mitigation Measure Inspected		
Visual management: Posters (CDC, handwashing, etc.), guidance documents, instructions to stay home if sick.	0	0
Mitigation measures discussed at daily huddle. High-risk activity announcements in the morning is provided as a written communication that each crew leader reviews with their crew.	0	0
Mitigation measures discussed in orientation.	0	0
Pre Task Plan identifies appropriate social distancing plan for work activities.	0	0
Hand washing stations available with soap, hand towels, and trash receptacle. Available outside of hoists/temp elevators, breakrooms, trailers, and bathrooms.	0	0
Hand Sanitizer provided at convenient locations (if available)	0	0



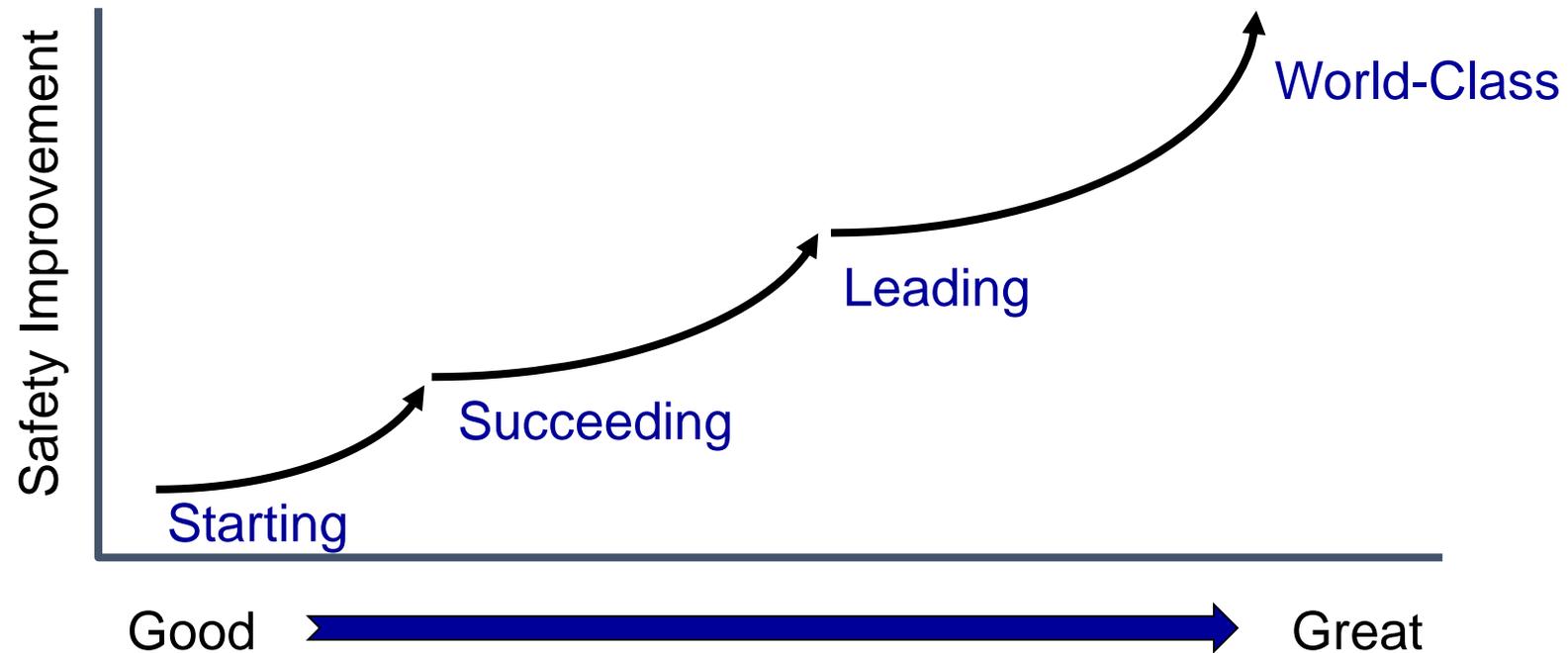
■ Low Severity
 ■ Medium Severity
 ■ High Severity

Assessing Culture is Vital for Growth



Cultures Ebb and Flow...Change is Constant

When do safety cultures most often change?



Agenda

Building a Culture of Safety Beyond a Pandemic

- Organizational Climate vs Culture
- Culture of Safety: Creating a Step-Change
- Leading a Culture of Safety
- Case Study: Leading a Culture of Safety

Climate vs. Culture

Climate:

Experientially based description of what people see and report happening to them in an organizational situation. Climate can be seen as a *leading indicator* of culture.

Culture:

Instead of descriptions of what happens, it defines **WHY** things happen.

(Schein, 1991, Dennison 1996, Schneider, 2000, Schein, 2000)

Difference Between Climate and Culture

Climate:

- Perceptions of what the organization is like in terms of practices, policies, procedures, routines, and rewards.
- Focus is on the situation and its link to the perceptions, feeling, and behaviors of employees.
- Temporal, subjective, & subject to manipulation.
- More immediate than culture.

Culture:

- Employees' fundamental ideologies and assumptions.
- Influenced by symbolical events and artifacts.
- More stable than climate and strong roots in the organization's history.
- Resistant to manipulation.
- Deeper phenomenon that reflects core values and underlying ideologies and assumptions.

How Do You Assess a Safety Culture?



“Safety Culture”

“The product of individual and group values, attitudes, perceptions, competencies, and patterns of behaviour that determine the commitment to, and the style and proficiency of, an organization’s health and safety management.”

- U.K. Health and Safety Commission

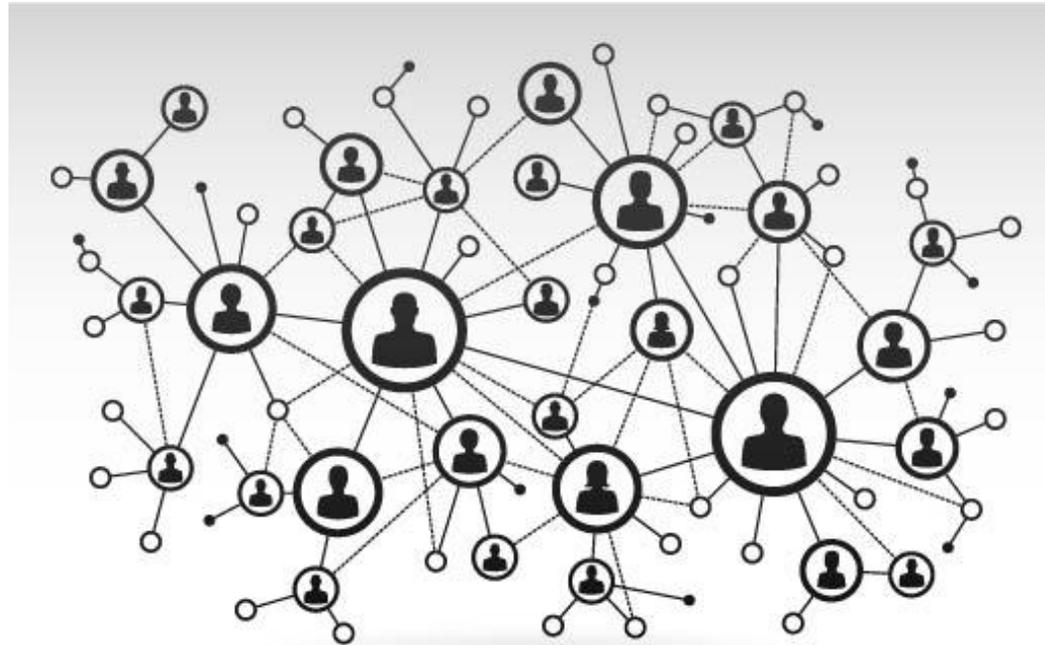
How Do We Measure a World Class Safety Culture?

**...Through
“Cultural Proxies” or
“Leading Indicators”**



Cultural Proxies:

Conditions or behaviors that are representative of a good culture.



Fortune Article Exercise:

See Your World-Class *Safety Culture*

You are writing a Fortune Magazine article about your world-class safety culture, what will it look like? How did you know things have changed? What do employees and leadership do the same, and/or differently?

Write down some ideas as to what your evolved Safety Culture would be like. Be sure to list culture characteristics (values, behaviors, leadership & environment) and safety characteristics (processes, systems, rules & regs, training).

If you walked on/into a great dept/project...what would it look like?

Agenda

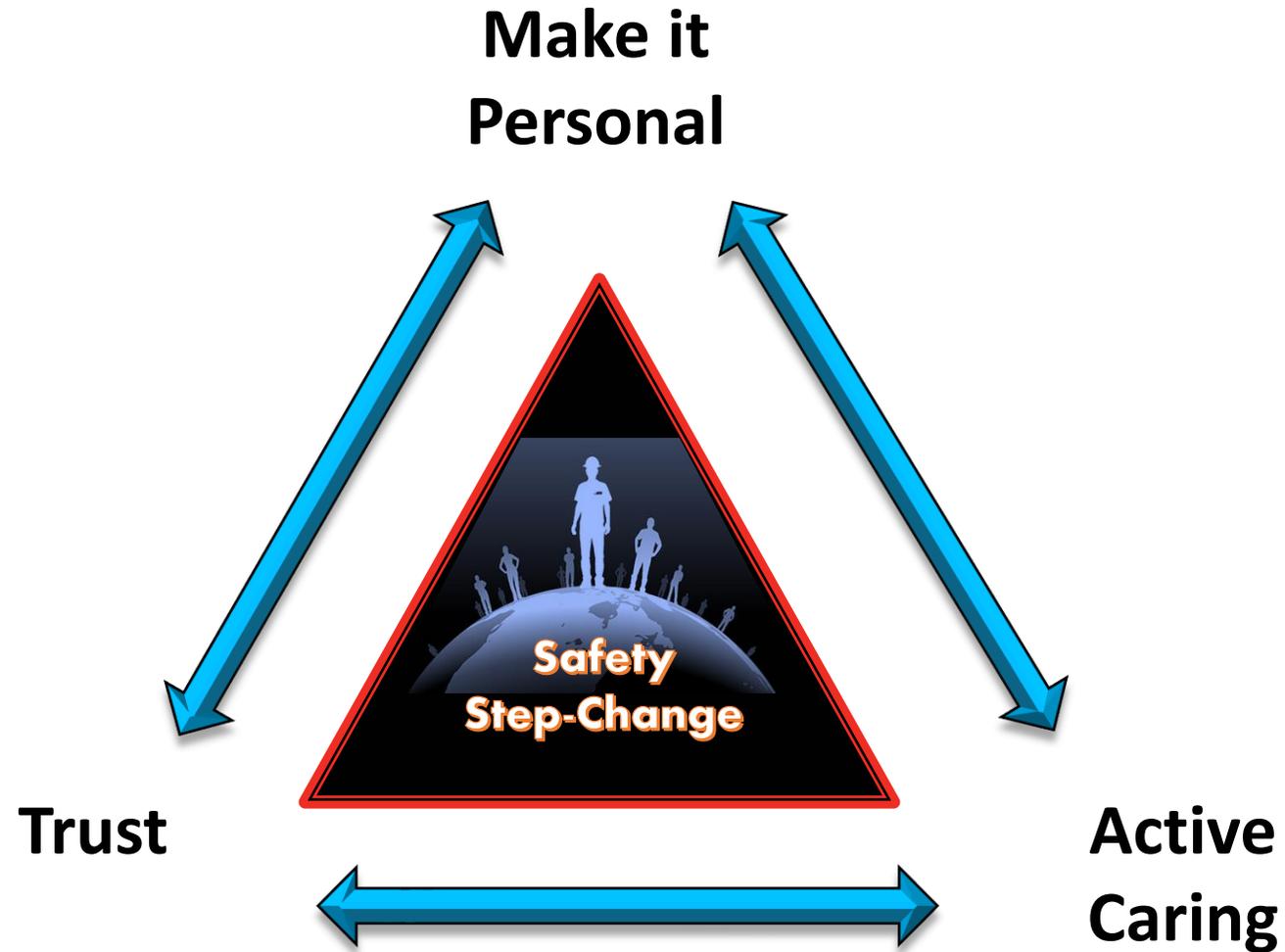
Building a Culture of Safety Beyond a Pandemic

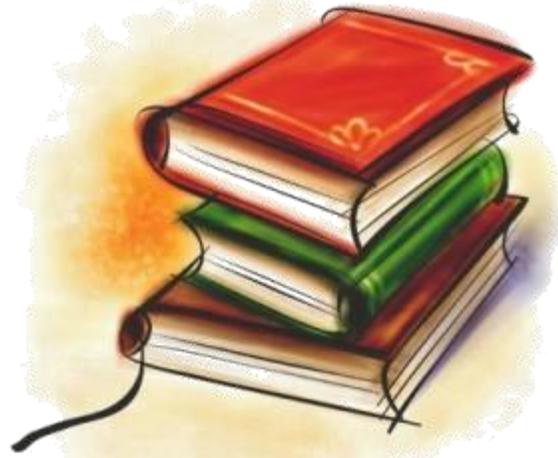
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How is Safety Motivated?

Internal or External?

How Do We Create a Culture of Safety?





or



How Do We Create a Culture of Safety?

...through

Making Safety Personal

Responsibility

VS.

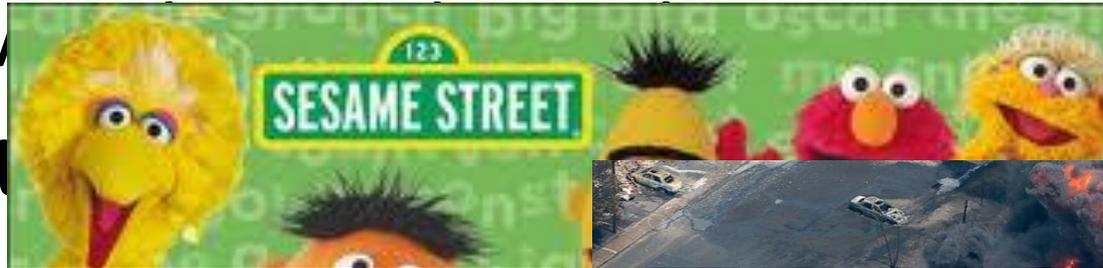
Accountability

— How Do We Create a Culture of Safety?

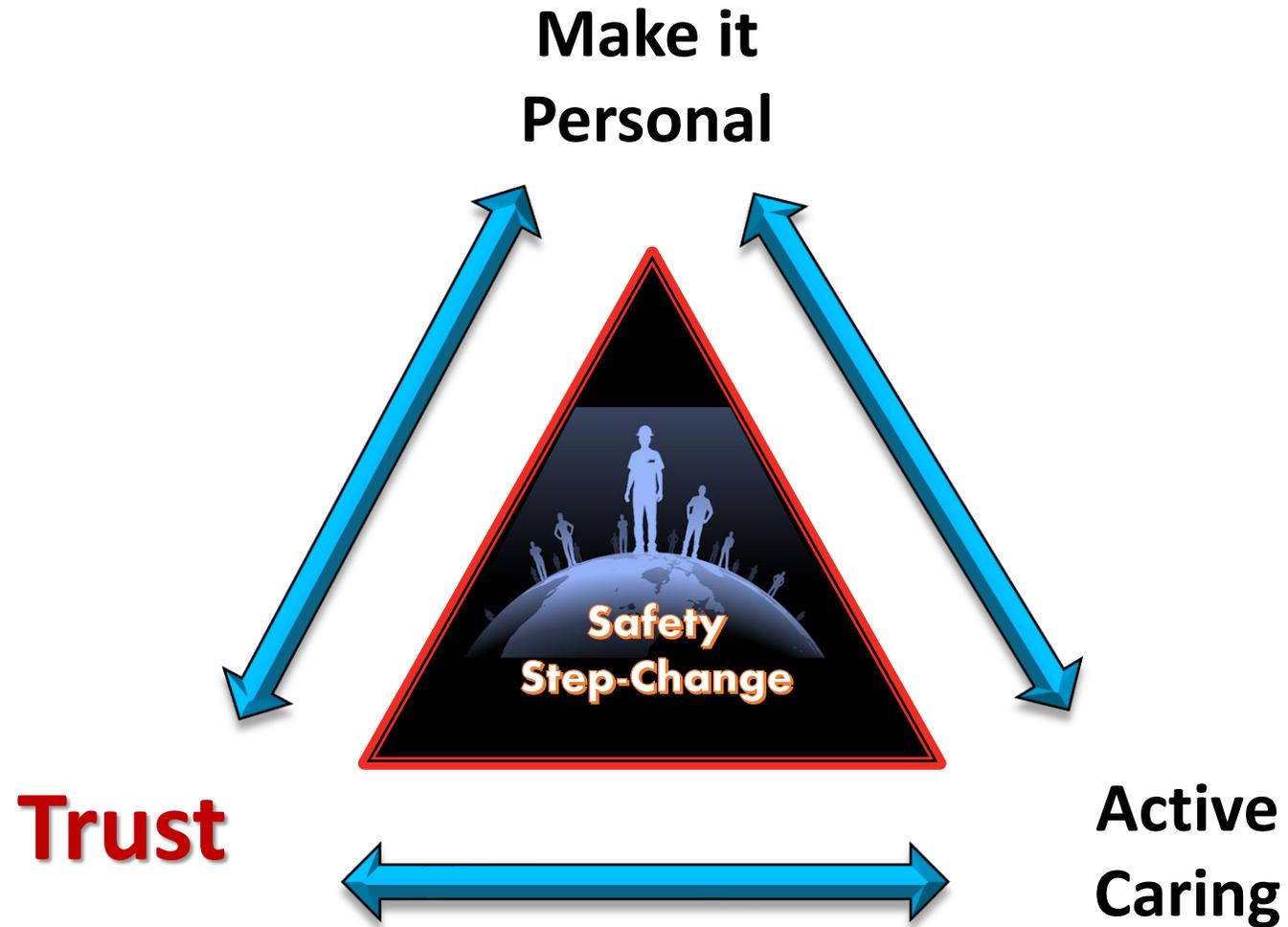


Active Caring

- Scott Geller, Ph.D. – Virginia Tech
- Moving



How Do We Create a Culture of Safety?



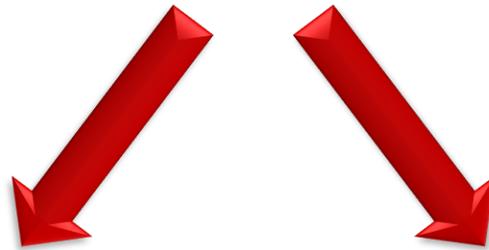
How is Trust Important to Safety Culture?



Trust

Firm reliance on the integrity, ability, or character of a person or thing.

Trust in:



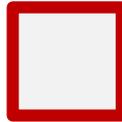
Intentions

Behaviors

— Most Important for Safety Culture?

Trust in Management:

➤ Intentions



➤ Behaviors



Trust in Coworker:

➤ Intentions



➤ Behaviors



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Management is
doing things right...

Leadership is
doing the right things

- Peter Drucker

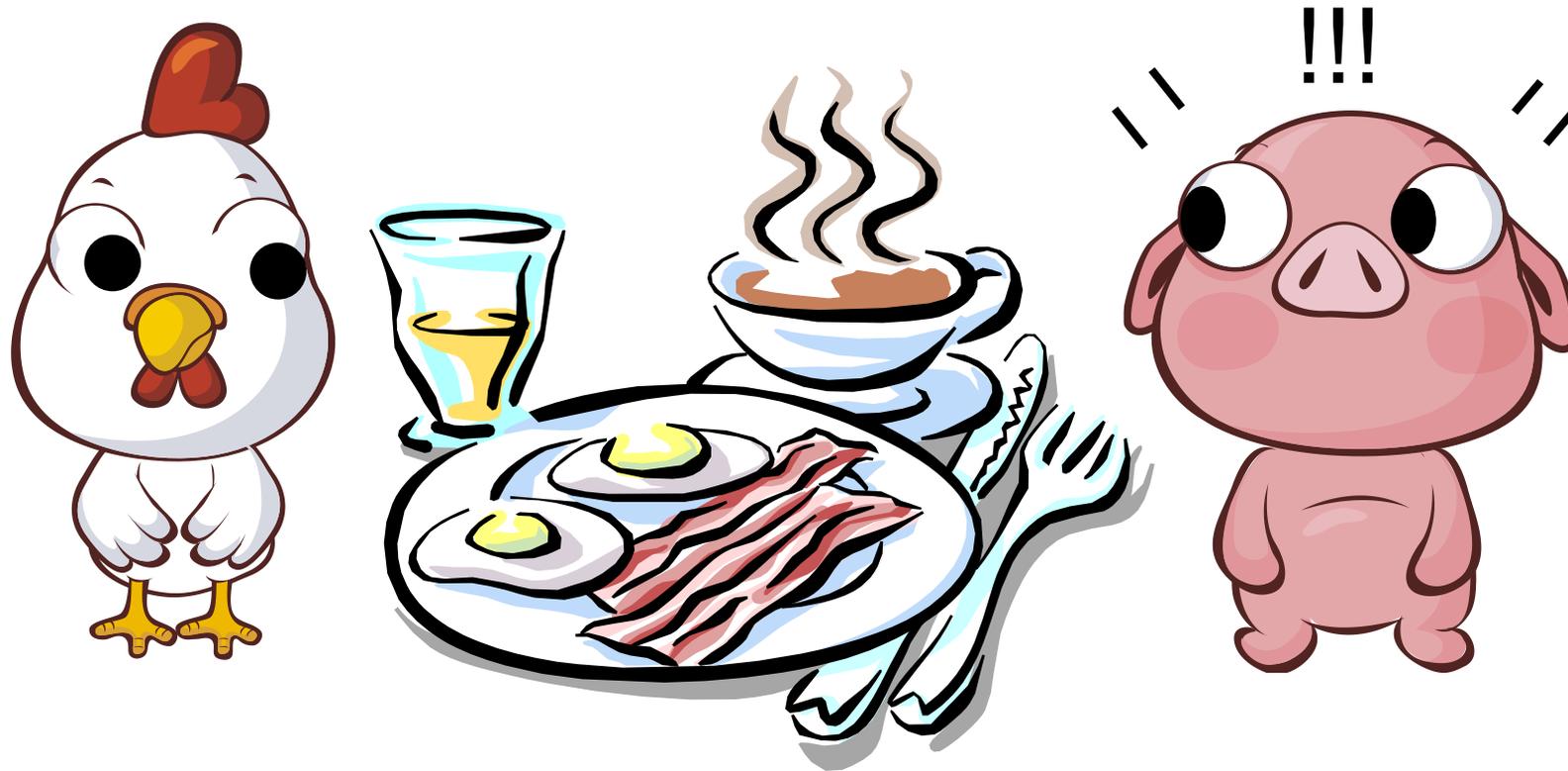
Today's Companies
are **over managed**
and **under lead**

- John Kotter

Safety Management or Leadership?

- **Supervisors** perform their jobs by creating output through the efforts of others.
- Supervision = Management + Leadership:
 - “**Management**” is holding people accountable for their behaviors.
...Supervisors Manage Behaviors
 - “**Leadership**” is inspiring others to feel responsible for their own behaviors.
...Supervisors Lead People

Involvement vs. Engagement?



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Leadership Scorecards

- **Safety is overall 20% of total scorecard**
 - 50% “Leadership Metrics”
 - 20% ORIR
 - 30% DART

- **Leadership incentive**
 - Leadership metrics must be met first
 - No pay out on ORIR & DART if not met

- **Executive scorecard Leadership measurements**
 - Crew observations
 - Safety meeting participation
 - Regional safety reviews

Leadership Engagement Goals

Executives & Directors:

➤ Conduct Crew Visits

- Executives: 3 per quarter minimum (required)
- Directors: 6 per quarter minimum (required)

➤ Leadership Engagement Activities

- Executives: Pick 4 activities (minimum) per year
- Directors: Pick 4 activities (minimum) per year

Leadership Engagement Activities

Select any 4 of the following activities per year:

- Attend safety meetings
- Participate in safety recognition events
- Active involvement in union safety team efforts
- Kick off safety leadership training events
- Kick off safety compliance training efforts
- Develop & implement safety action plan
- Lead a team in identifying key issues that need resolution
- Implement system induced solutions
- Create & implement proactive initiatives
- Conduct & complete area safety reviews

Leadership Engagement Goals

Managers & Supervisors:

➤ Conduct Crew Visits

- Managers: 6 per quarter minimum (required)
- Supervisors: 9 per quarter minimum (required)

➤ Leadership Engagement Activities

- Managers: Pick 6 activities (minimum) per year
- Supervisors: Pick 12 activities (minimum) per year

Senior Leadership Engagement Questions

1. What are you working on today?
2. What's the worst thing that could happen?
3. What are you doing to prevent it?
4. What can I do to help?

Leadership Analytics

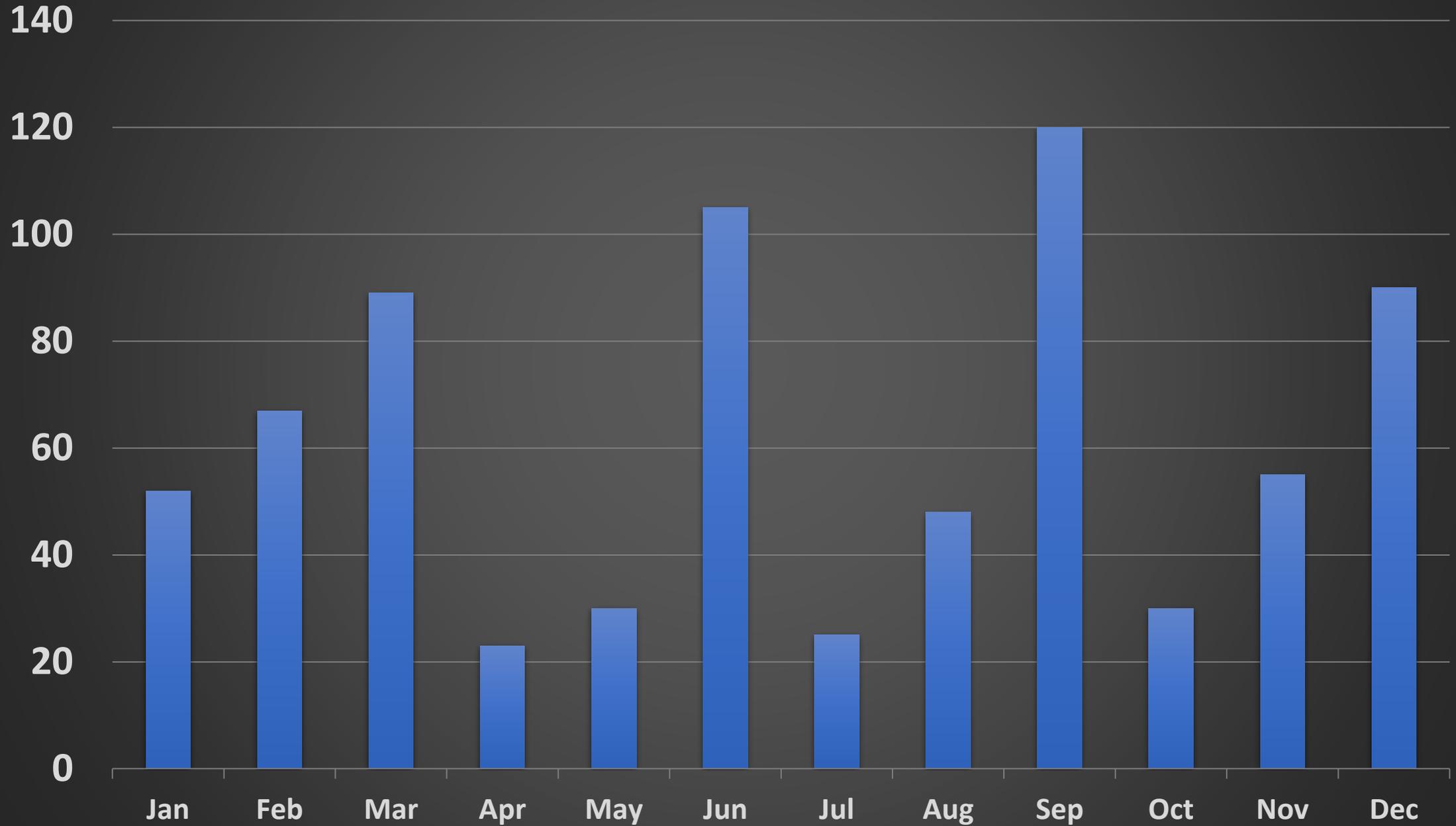
Before Step-Change Engagement: 200 Crew Visits/mo.

Post Step-Change Engagement: 1300 Crew Visits/mo.

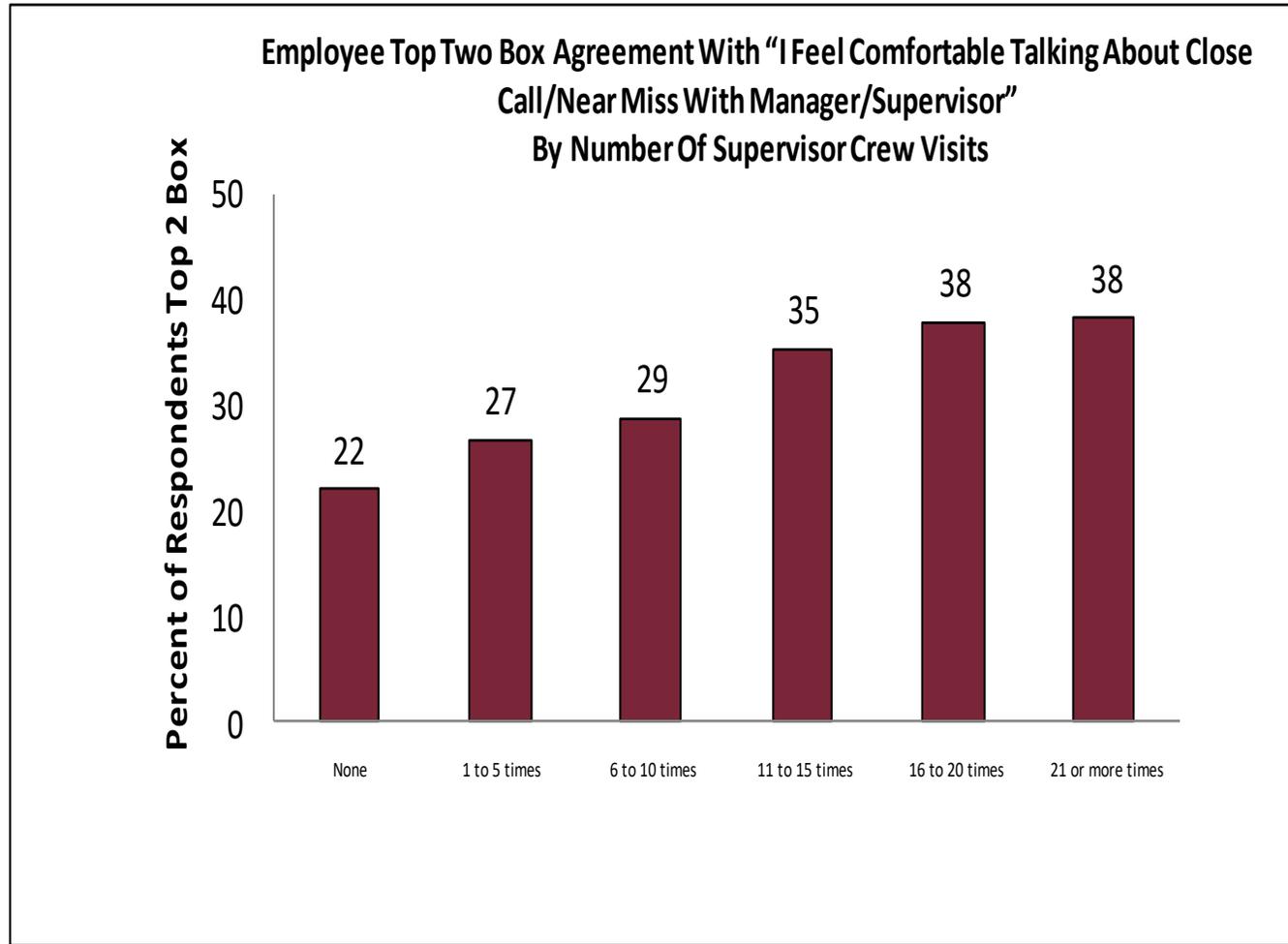
<i>Safety Crew Observations - Managers & Supervisors</i>														
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Total	
2010 Monthly Target	0	1,126	1,206	1,142	1,135	2,325	1,095	1,101	1,168	1,084	1,084	1,156	13,622	On
2010 Monthly Actual	521	960	1,459	1,452	1,561	1,502	1,333	1,250	1,526	1,317	1,110	1,265	15,256	On
2010 YTD Target	0	1,126	2,332	3,474	4,609	6,934	8,029	9,130	10,298	11,382	12,466	13,622	13,622	On
2010 YTD Actual	521	1,481	2,940	4,392	5,953	7,455	8,788	10,038	11,564	12,881	13,991	15,256	15,256	On

<i>Safety Crew Conversations - Directors and Above</i>						
	1st Quarter	2nd Quarter	3rd Quarter	4th Quarter	Total	
2010 Quarterly Target	55	66	66	67	254	On
2010 Quarterly Actual	123	106	100	91	420	
2010 YTD Target	55	121	187	254	254	On
2010 YTD Actual	123	229	329	420	420	

Engagement Activities

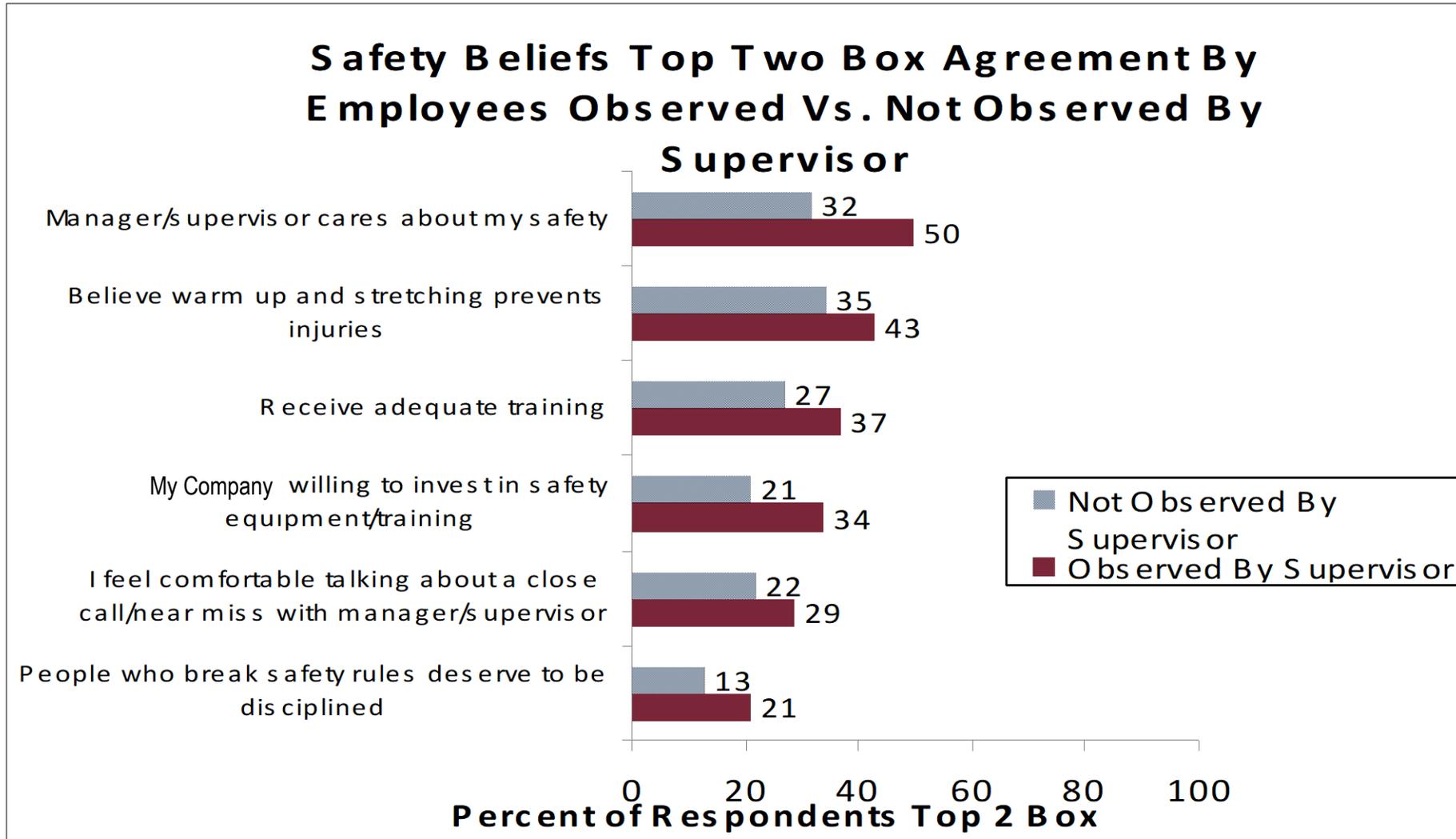


Crew Visits Positively Impact Safety Culture



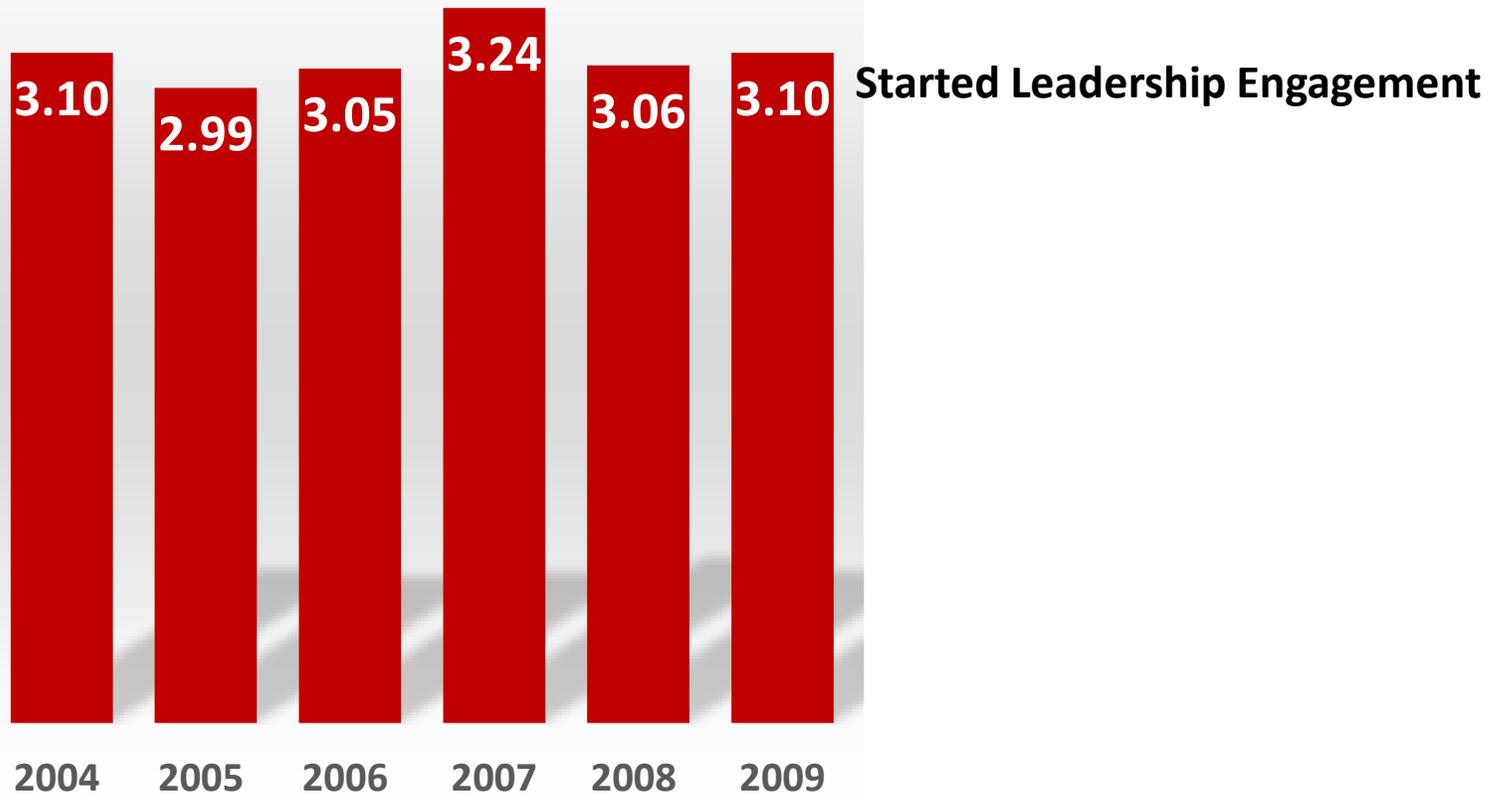
- The more times leadership observes an employee, the more likely he/she is to bring up a near miss
- An employee proves more likely to believe his/manager cares when he/she is observed
- Leaders view crew observations as an opportunity to commend and encourage safe behavior

Crew Visits Positively Impact Safety Culture



Did It Make a Difference?

OSHA Recordable Rate



A Culture of Safety Begins with Me

- A **Caring Conversation** occurs every 7.5 minutes
- An **at-risk condition** is corrected every 5.5 minutes



Measuring Culture by “Pulse” Surveys

Pulse Surveys:

- One or two questions every 1-2 weeks
- Easy to understand and answer
- Seen as non-intrusive
- Choice of anonymity can be proxy
- Used by HR to assess employee engagement
- Also used to assess training retention

How safe do I feel today?



My attitude toward safety



My Manager truly supports safety

- All the Time
 - Most Times
 - Sometimes
 - Never
-
- Ignore
 - Anonymous

Cultural Pulse Metrics

- Leadership
- Recognition
- Collaboration
- Developmental
- Performance
- On/off boarding
- Feedback
- Suggestions
- Participation
- Customer Loyalty
- Customer Churn
- Advocacy/Pride
- Wellbeing
- Employee Churn
- Satisfaction
- Growth/Succession

**We Need to STOP
Reacting to Injuries...**

**And START Creating a
Culture of Safety!**

A silhouette of a family of four walking away from the viewer on a beach at sunset. The sun is low on the horizon, creating a bright orange and yellow glow. The family consists of a man, a woman, a young girl, and a small child. They are holding hands and walking towards the ocean. The water is calm, and the sky is clear.

Clarifications?



Thank you!

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Process Change Leader, Predictive Solutions

Next webinar: Understanding CbM tools that impact the P-F curve

BEST PRACTICE WEBINAR

Wednesday, Sept. 30, 11 a.m. ET

Understanding condition-based maintenance tools that impact the P-F curve

A distinguished panel of Fluke Reliability experts – **John Bernet** (top left), **Gregory Perry** (top right), and **Dries Van Loon** (bottom center) -- discuss the merits of Inherent Availability condition-based maintenance strategies, tools, and techniques designed to help find the earliest signs of potential component failure.

These techniques include oil analysis, ultrasound, motor circuit testing, vibration, and thermography. Which ones are most critical to you? Which ones are the most complicated? We'll provide extended time for Q&A.

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DEMO

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