



FLUKE®

Reliability

Root causes of lubricant degradation and how to prevent it from harming your machines

Ms. Sanya Mathura, MLE

Accelix™
Webinar Series



Sanya Mathura

Managing Director, Strategic Reliability Solutions Ltd.

- Author: Lubrication Degradation Mechanisms, A Complete Guide (CRC Press)
- ICML MLE certified (first in the Caribbean)
- Several years experience in the Lubrication and Reliability sector
- Master of Science, Engineering Asset Management
- Bachelor of Science, Electrical & Computer Engineering

Strategic Reliability Solutions Ltd.

Our Mission

To provide strategic reliability solutions to professionals within the Petrochemical, Manufacturing and Energy sector globally.

Our Vision

To become the forerunner in the development and implementation of a Reliability culture within the global Petrochemical, Manufacturing and Energy sector.



Agenda



- 01** Definition of Lubricant Degradation
- 02** Methods of Identifying Degradation
- 03** Lab Tests for Various Mechanisms
- 04** Dealing with Degradation

POLL QUESTION No. 1



Which sector do you work in?

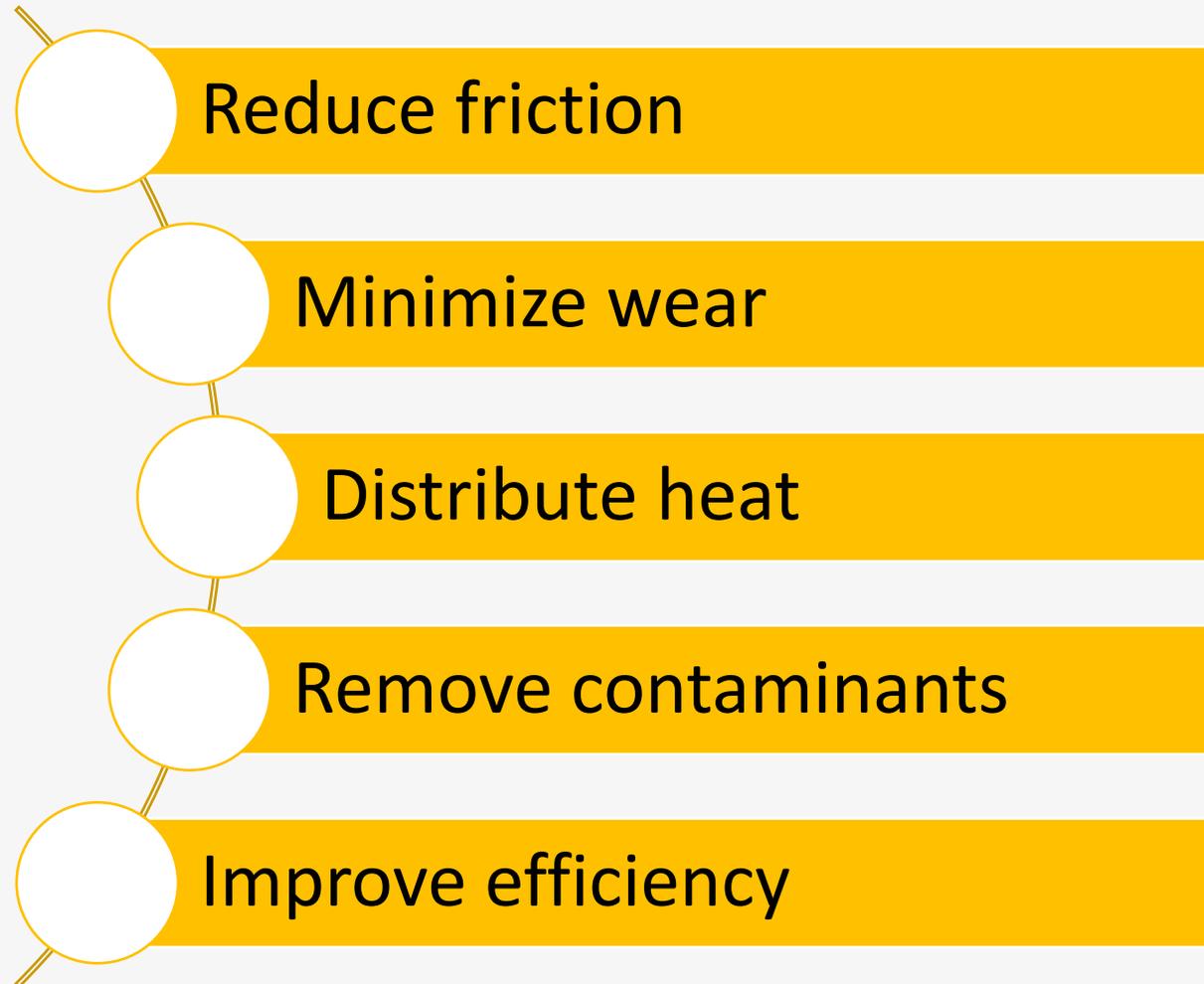
(Click only one answer)

- Engineering
- Oil & gas
- Manufacturing
- Other

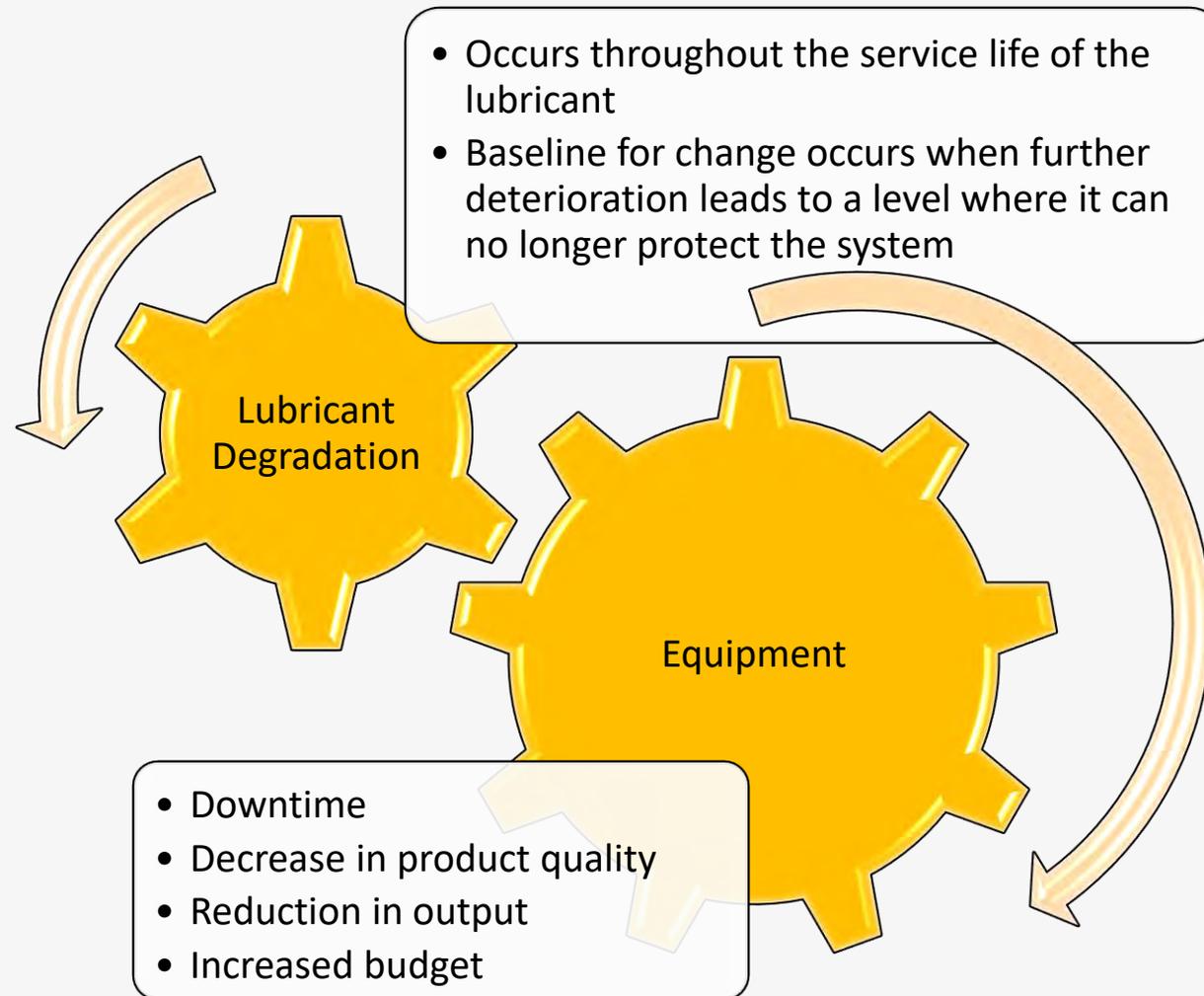


Definition of Lubricant Degradation

What are the functions of a lubricant?

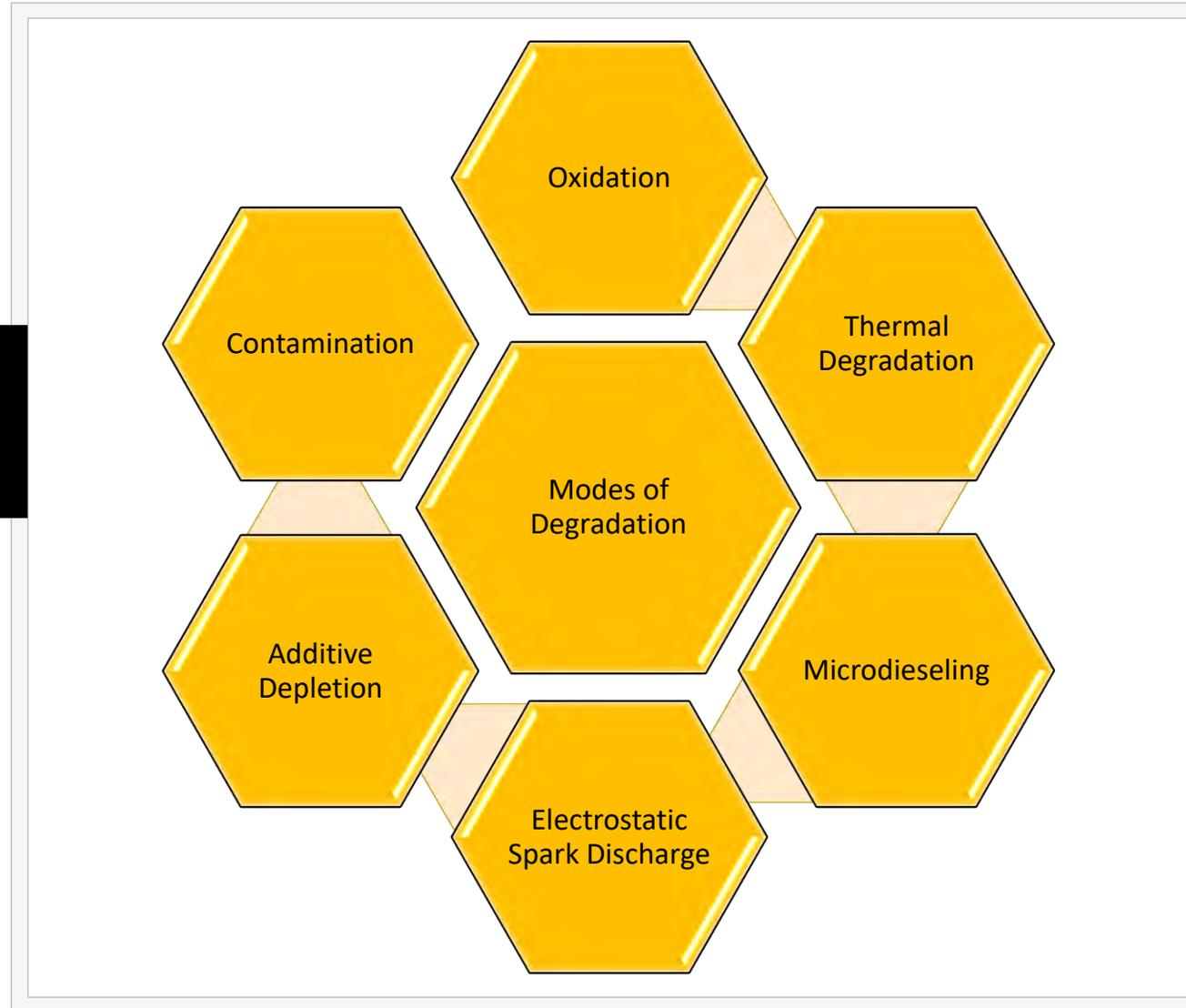


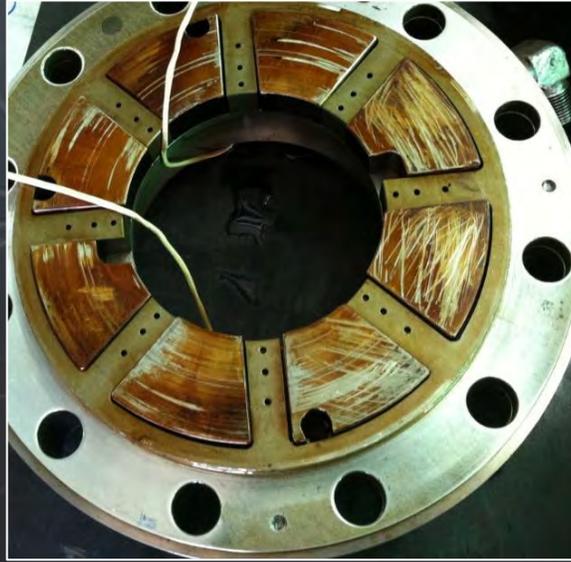
What does lubricant degradation mean for your equipment?



Lubricant degradation modes

These can also be classified by environmental triggers

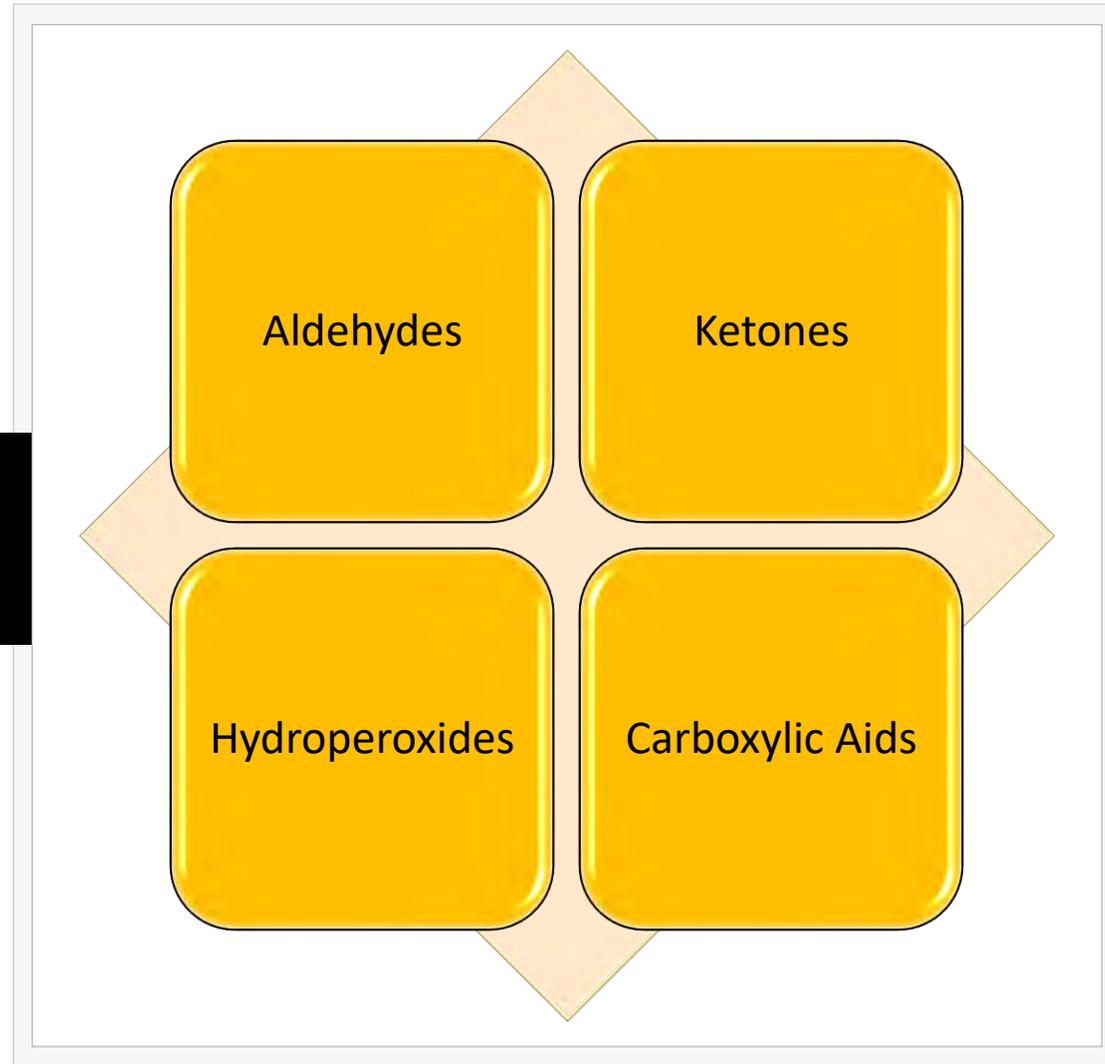




Methods of Identifying Degradation

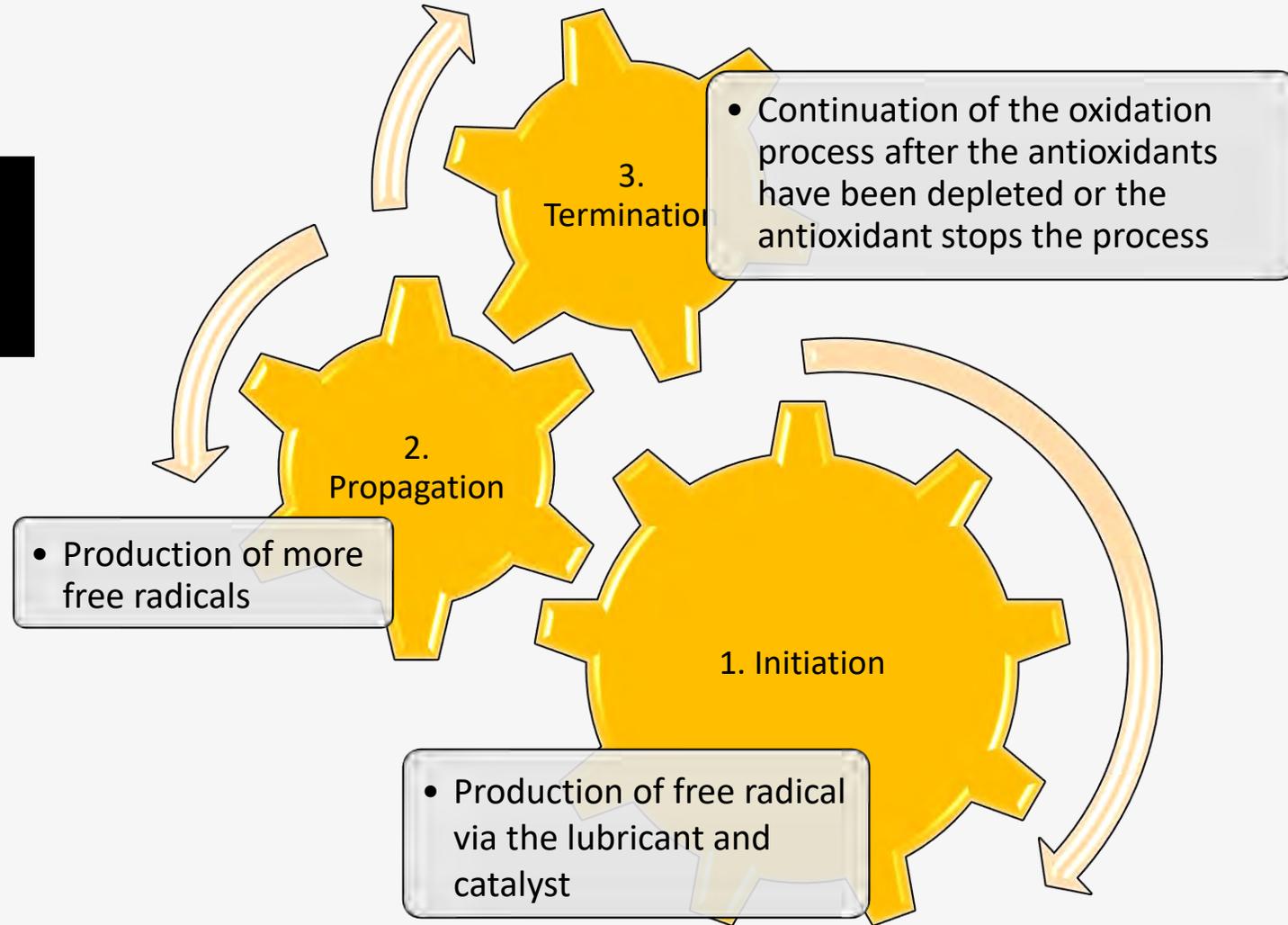
1. What is oxidation?

Addition of oxygen to the base oil to form:



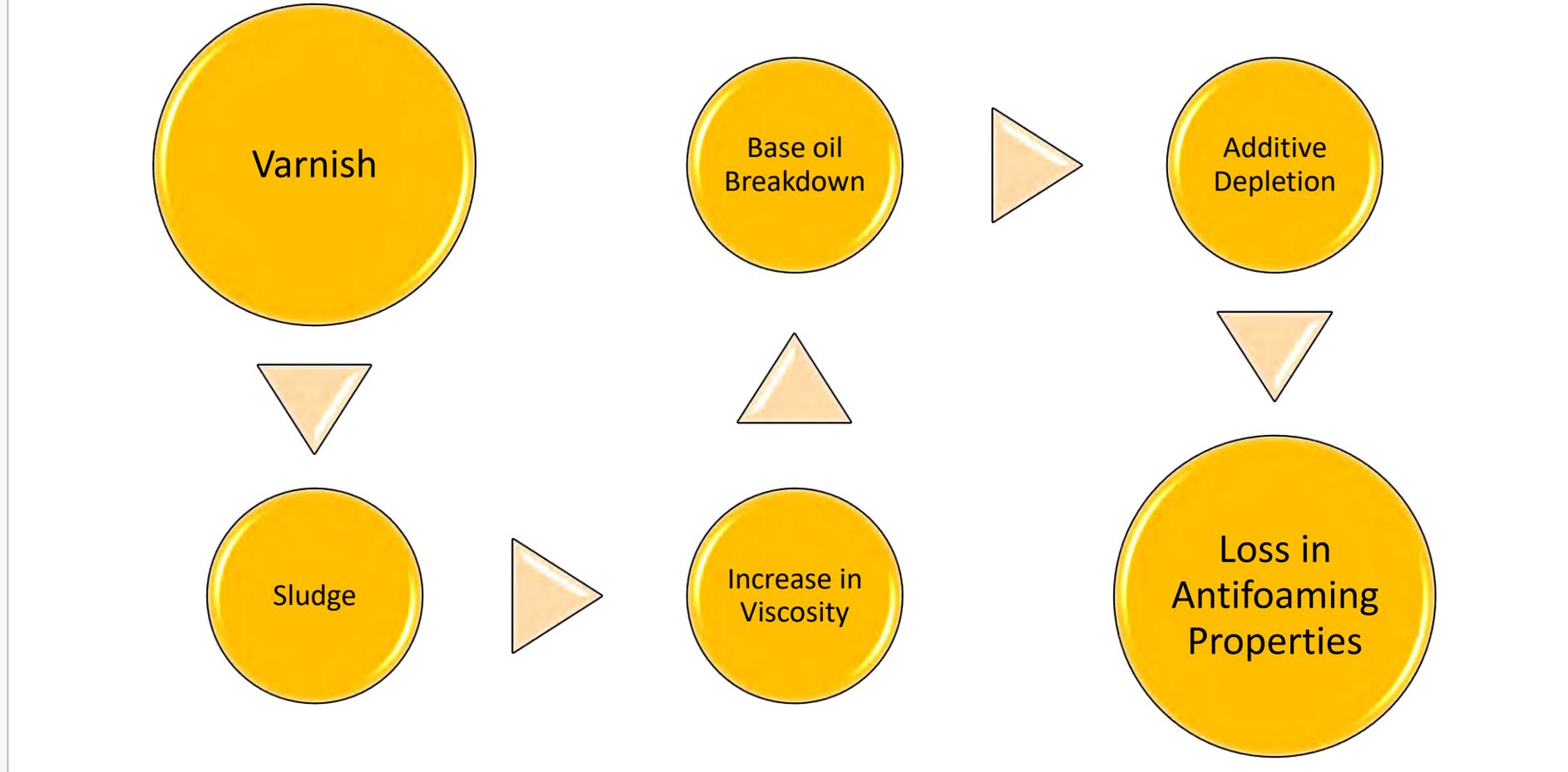
Stages of oxidation

Main causes of oxidation:
oxygen and temperature



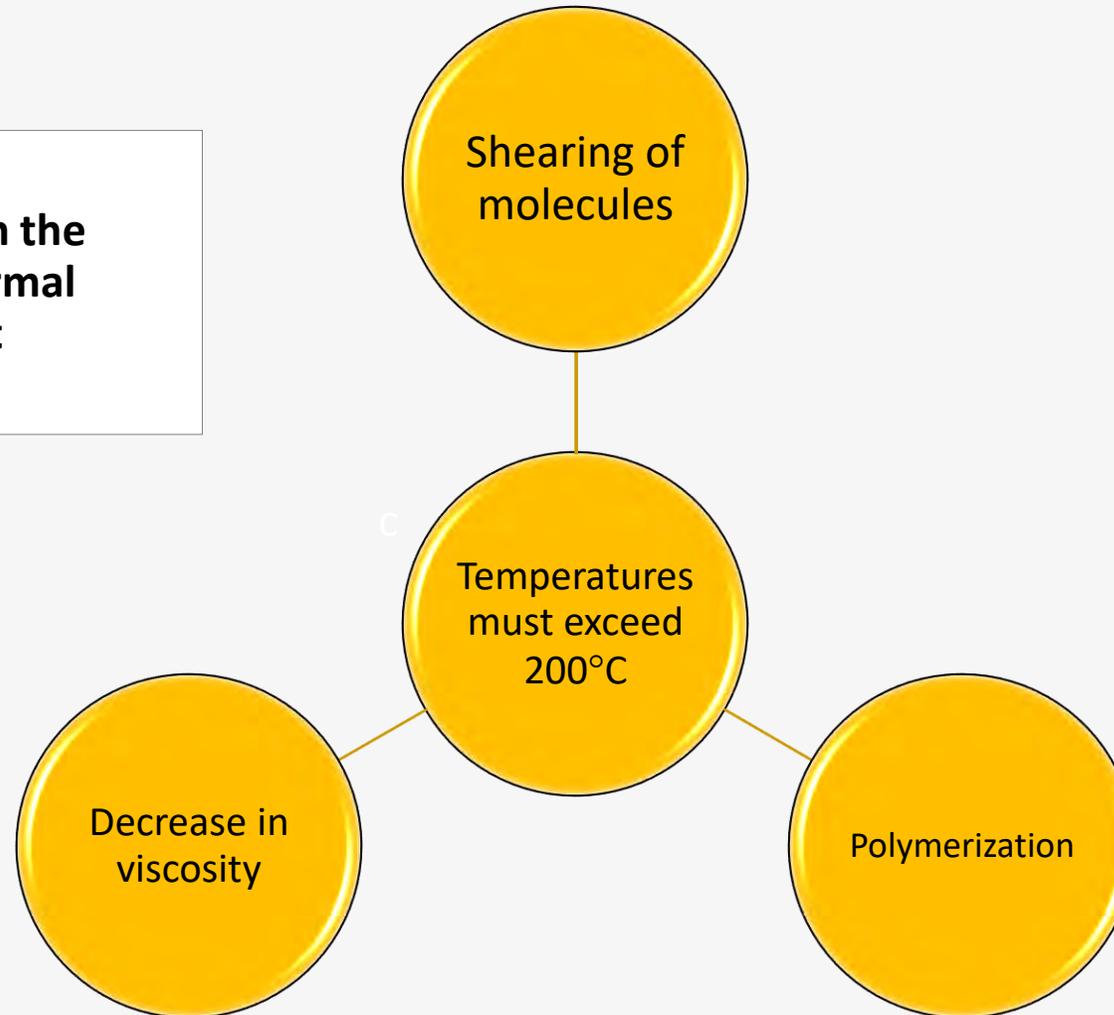
Results of oxidation

Deposits and characteristics in your machines

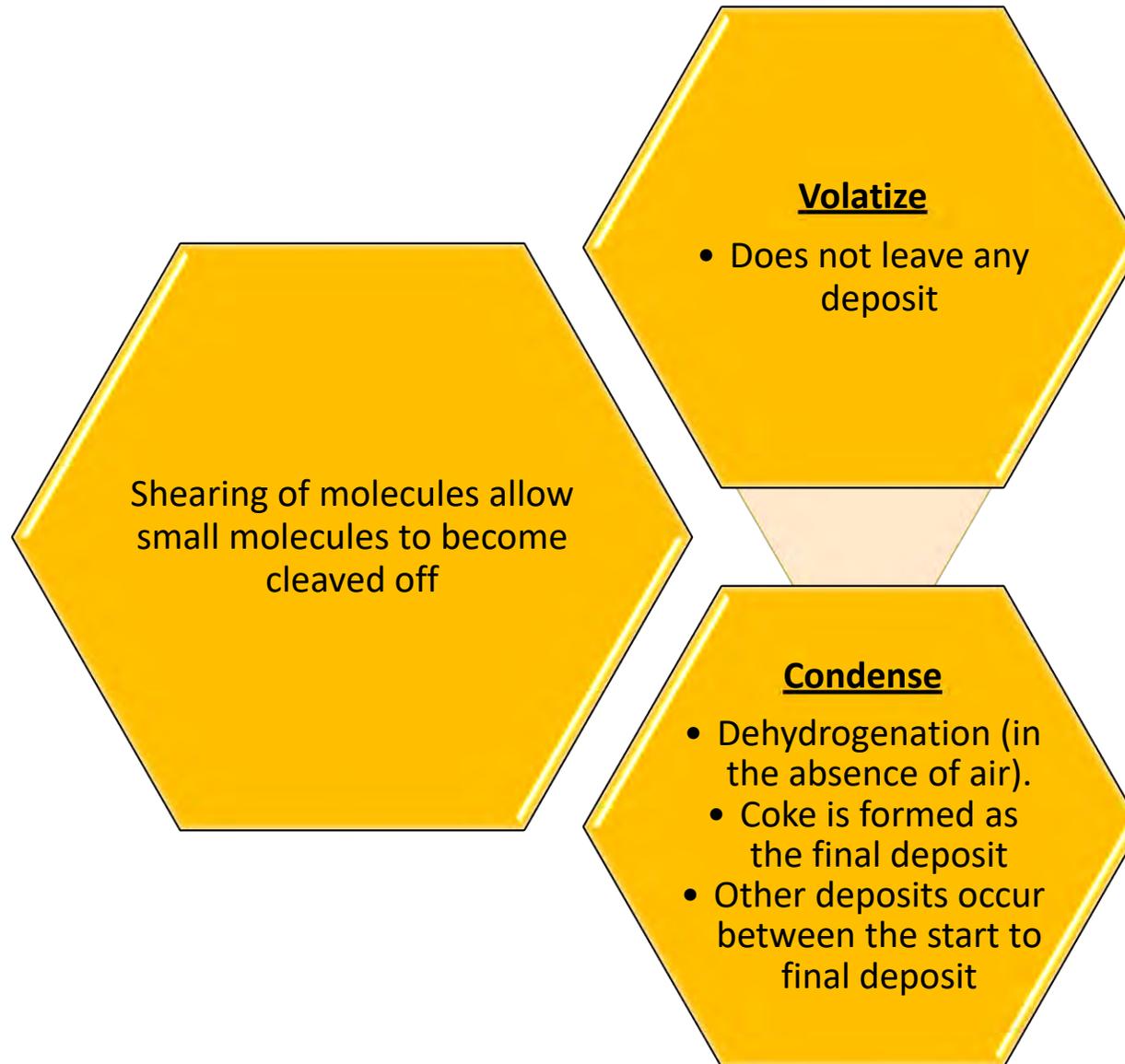


2. What is thermal degradation?

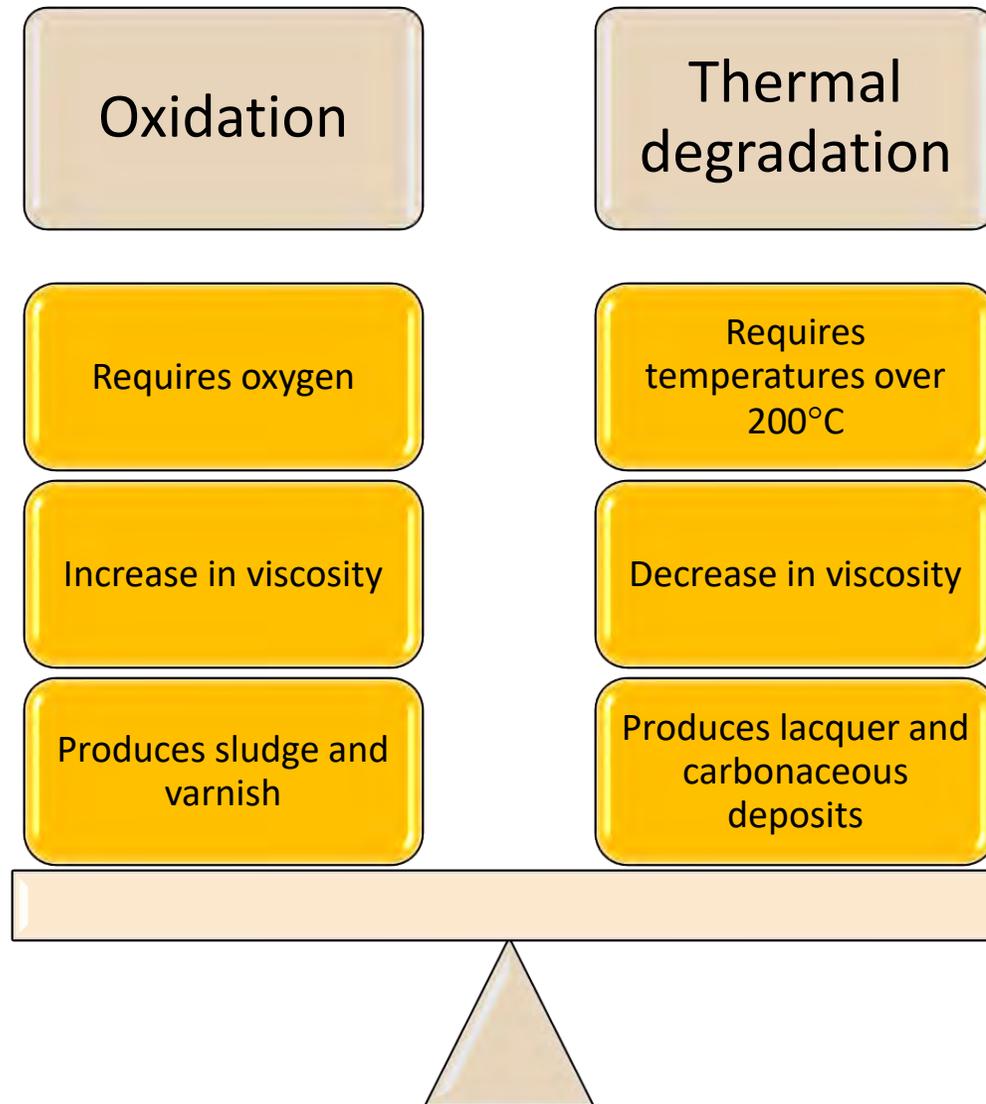
Thermal cracking occurs when the temperature exceeds the thermal stability point of the lubricant



Process of thermal degradation

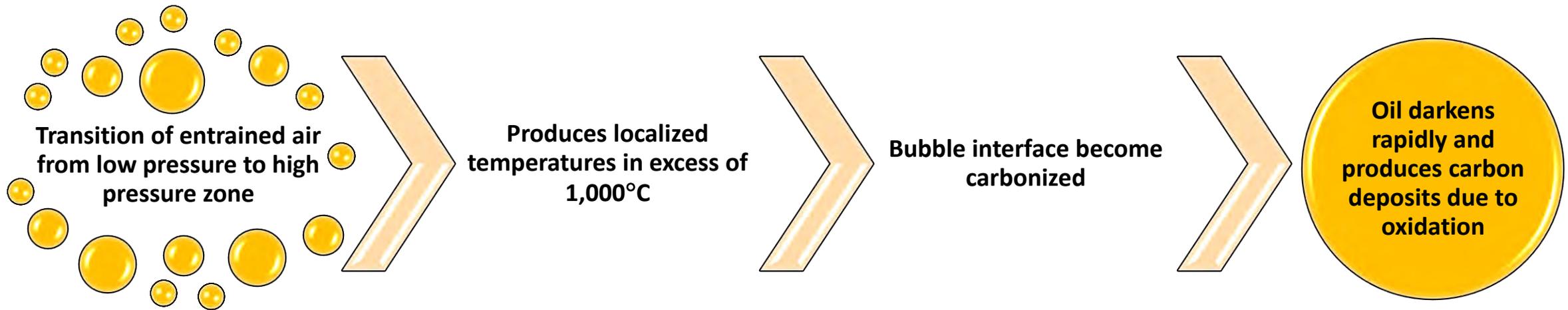


Oxidation vs. thermal degradation



3. What is microdieseling?

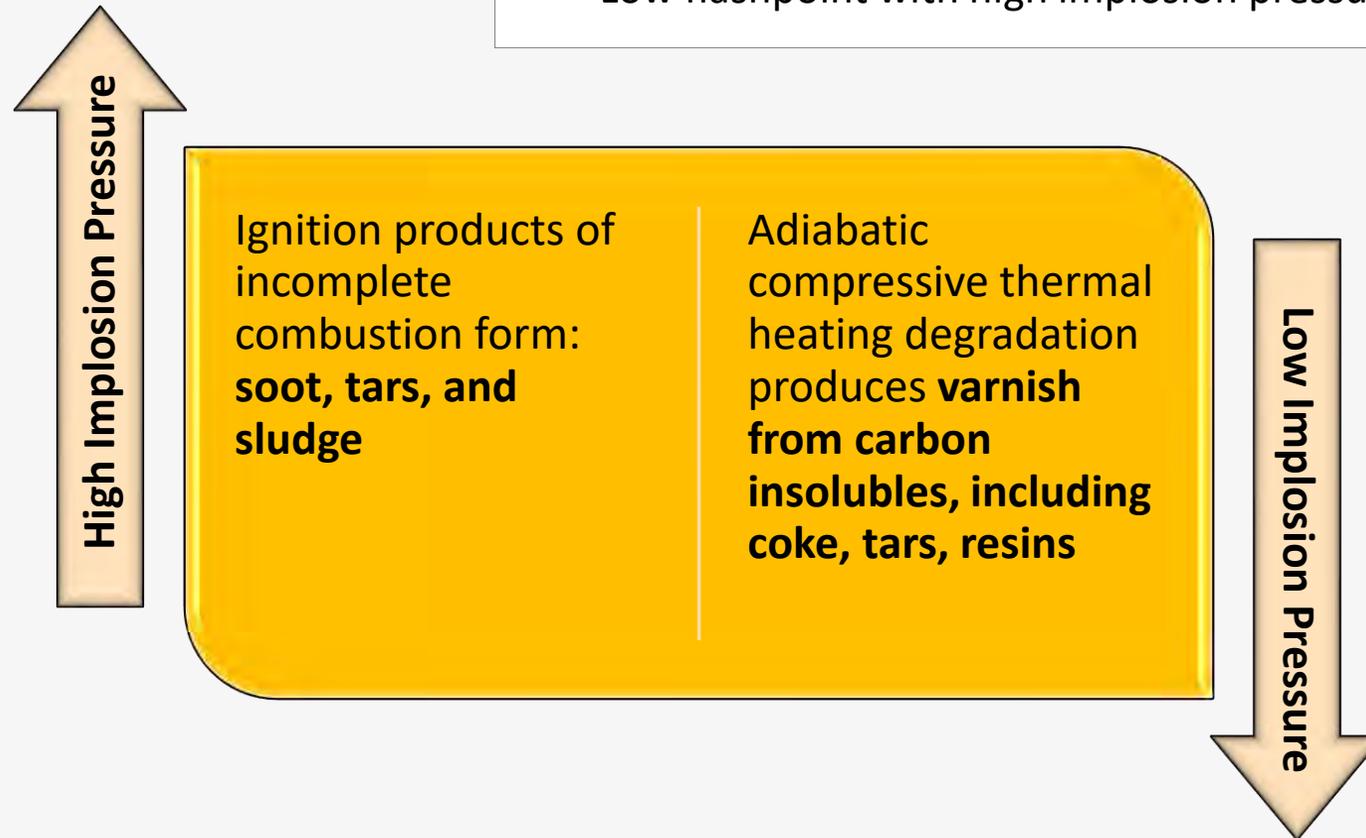
- Also known as compressive heating
- A form of pressure induced thermal degradation



Results of microdieseling

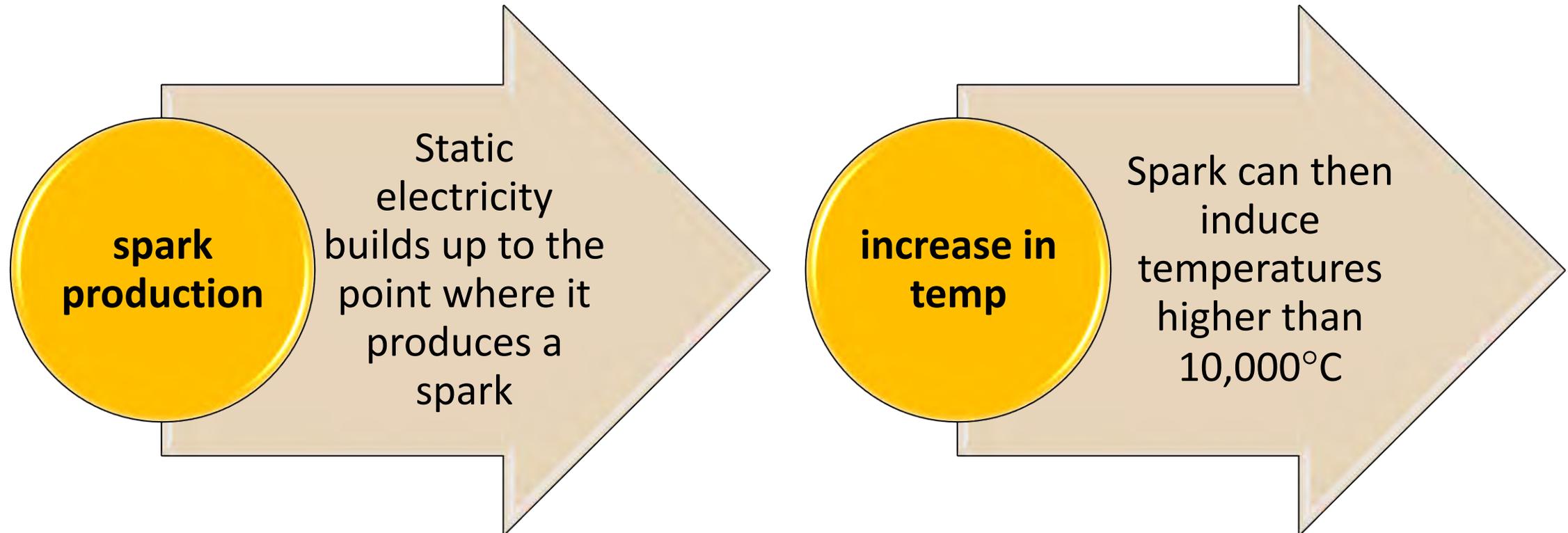
Conditions for microdieseling include:

- Low flashpoint with low implosion pressure or
- Low flashpoint with high implosion pressure

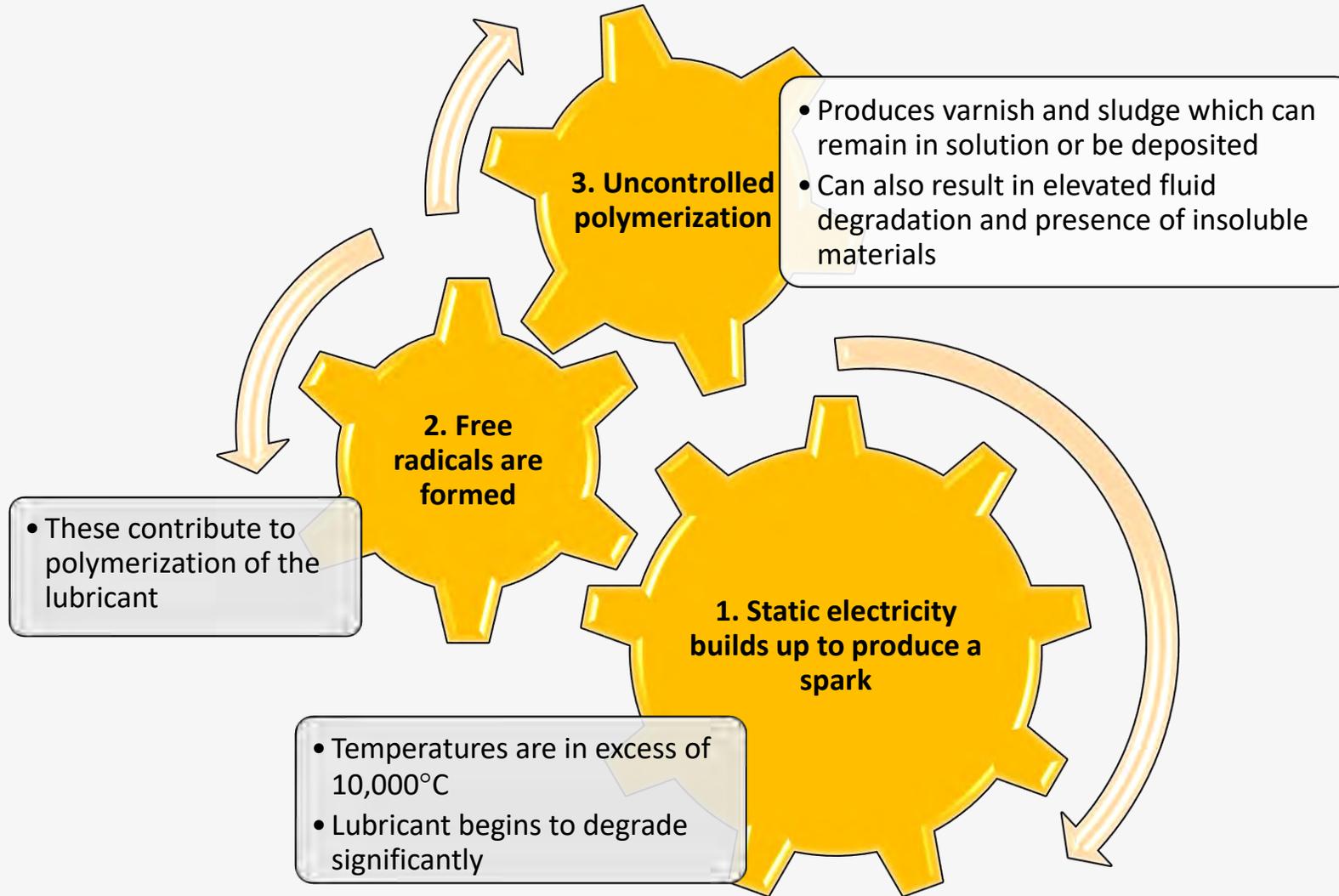


4. What is electrostatic spark discharge?

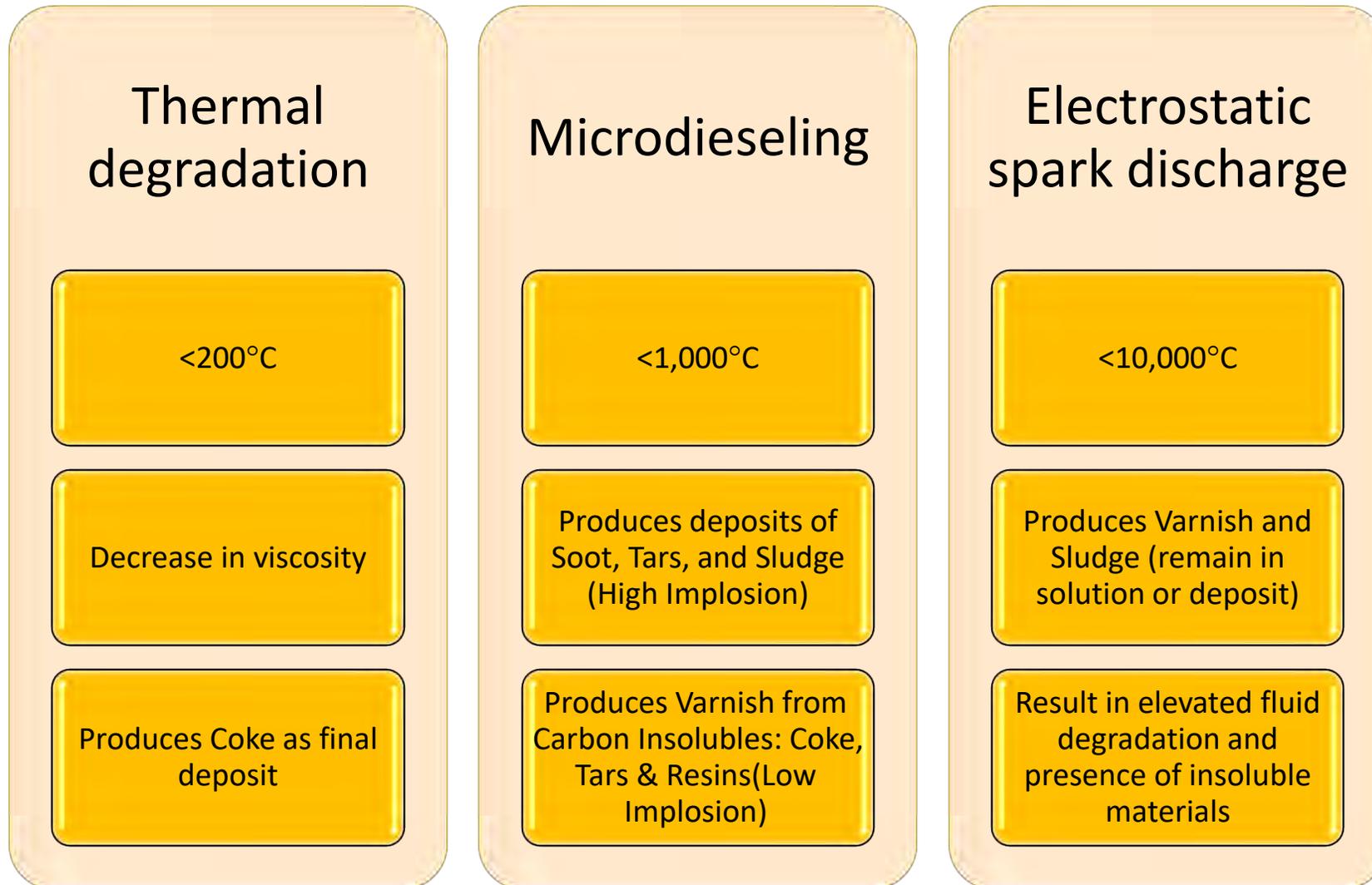
Static electricity occurs at a molecular level when dry oil passes through tight clearances



Stages of electrostatic spark discharge

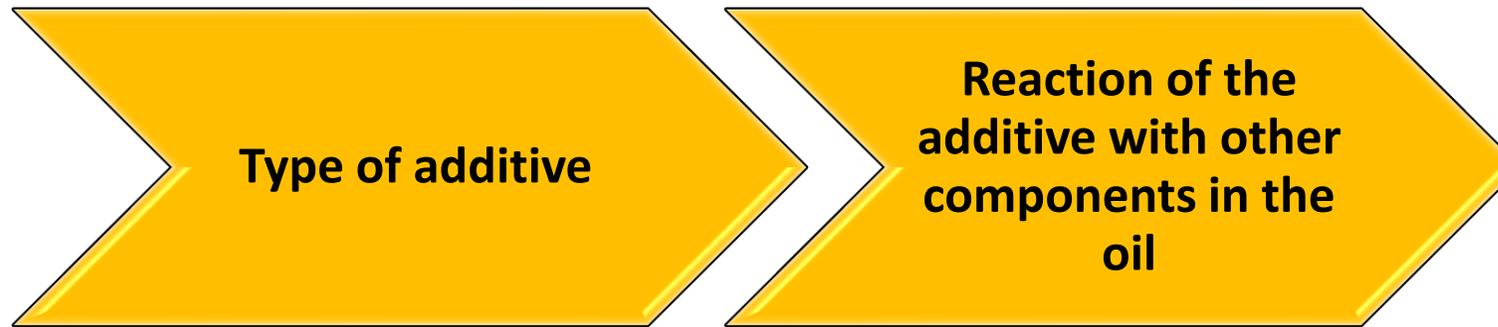


Thermal degradation vs. microdieseling vs. ESD



5. What is additive depletion?

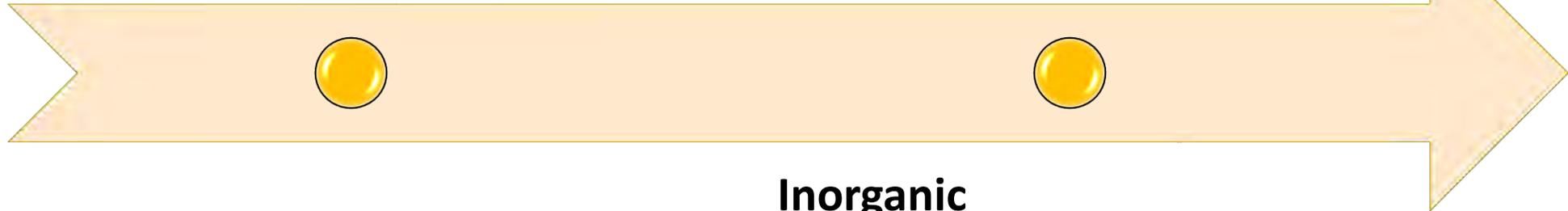
Additives are sacrificial to protect the base oil. **The nature of the deposit is dependent on:**



Type of deposit (additive depletion)

Organic

- Rust and oxidation additive drop out
- Usually react to form primary antioxidant species



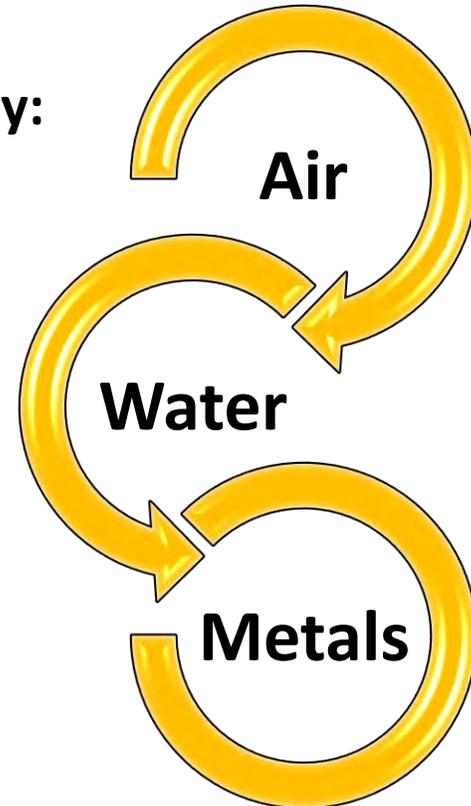
Inorganic

- Additives that dropped out did not react with anything
- Usually ZDDP (to reduce wear)

6. What is contamination?

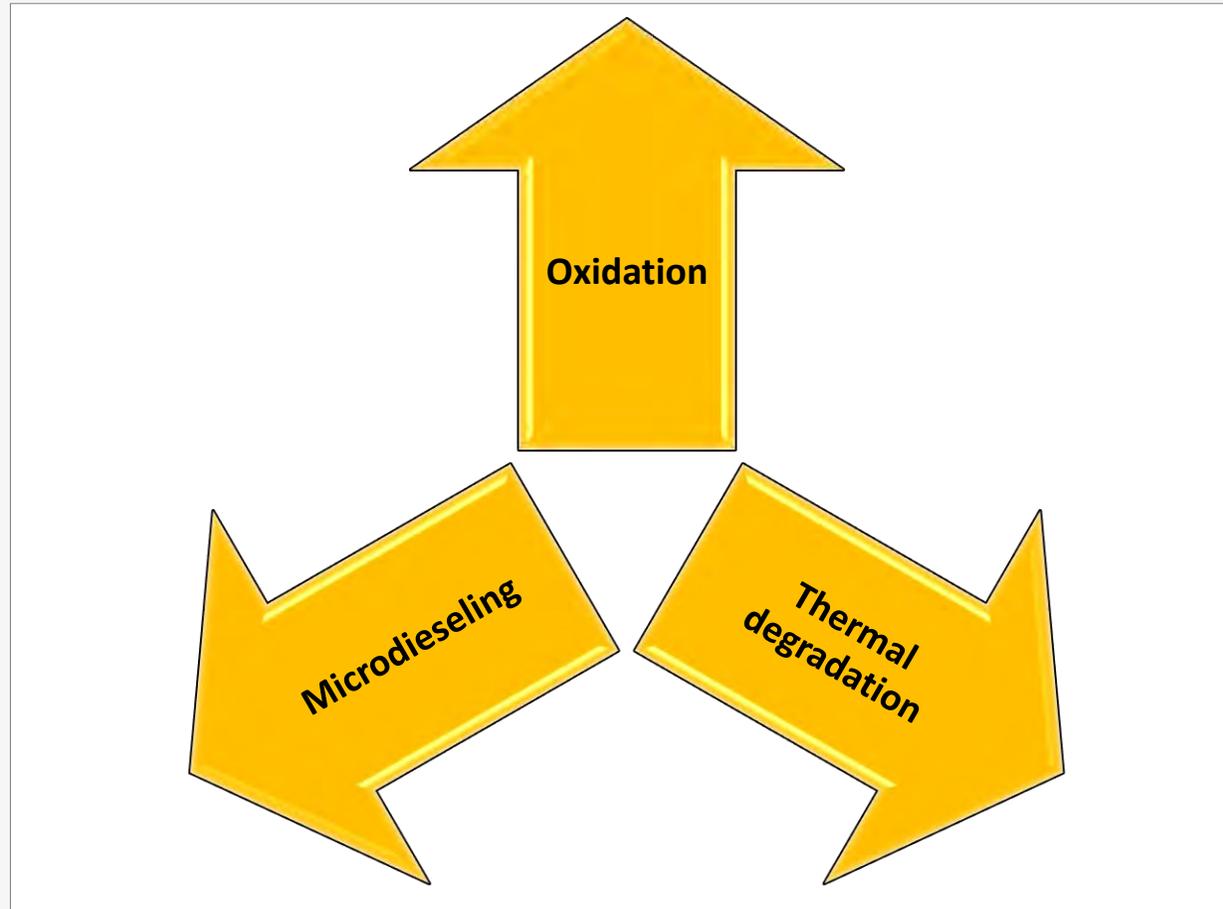
Any foreign material entering the lubricant and being used as catalysts

Can be classified by:



Types of degradation (contamination)

Contaminants can induce various types of degradation such as:





Lab Tests for Various Mechanisms

POLL QUESTION No. 2



Which practice is most common in how you deal with lubricant degradation? (Click only one answer)

- Change the oil immediately and hope for the best
- Change the oil supplier
- Identify the root cause of the issue
- Bring in external parties to assist
- Something else

Lab tests for oxidation

Even though viscosity is not mentioned here, it should be used although it cannot verify if oxidation has occurred.

Typically, an increase in viscosity is present during oxidation.

Acid number

- Increase of 0.3 mgKOH/g

Colour

- Rapid Changes

FTIR

- Presence of insolubles

MPC

- 25-35 Abnormal
- >35 Critical

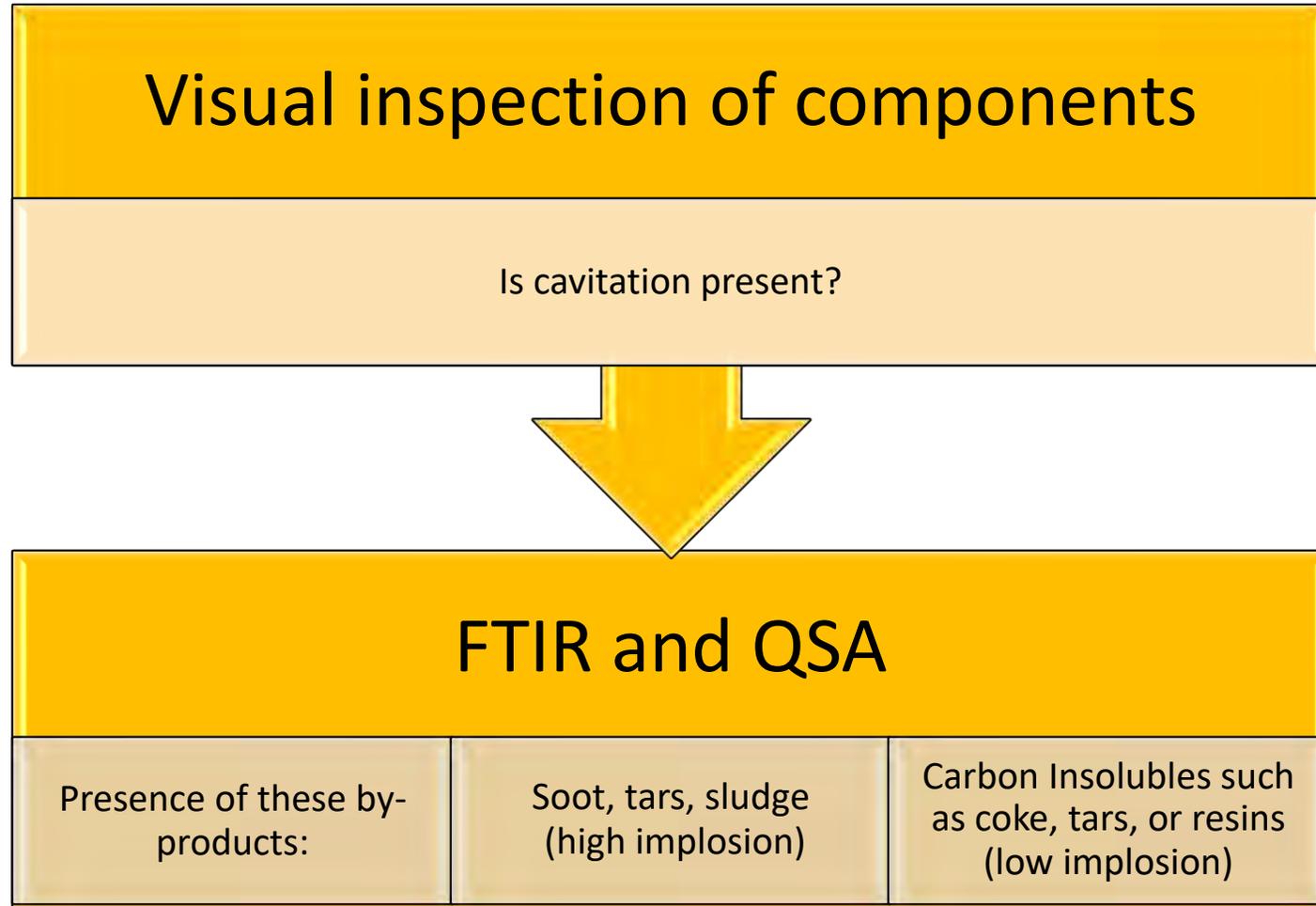
RULER & RPVOT

- <25% new oil value

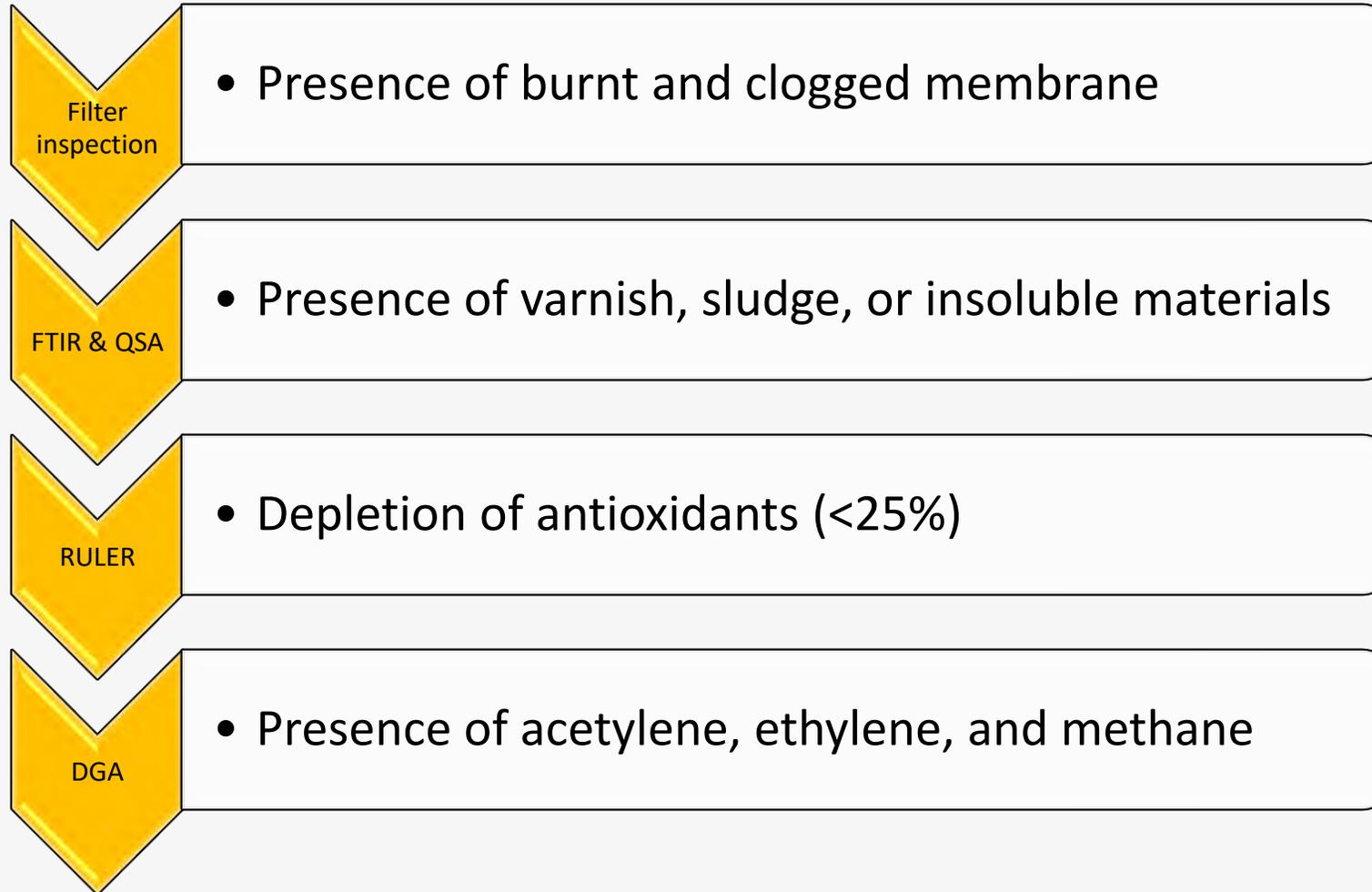
Lab tests for thermal degradation



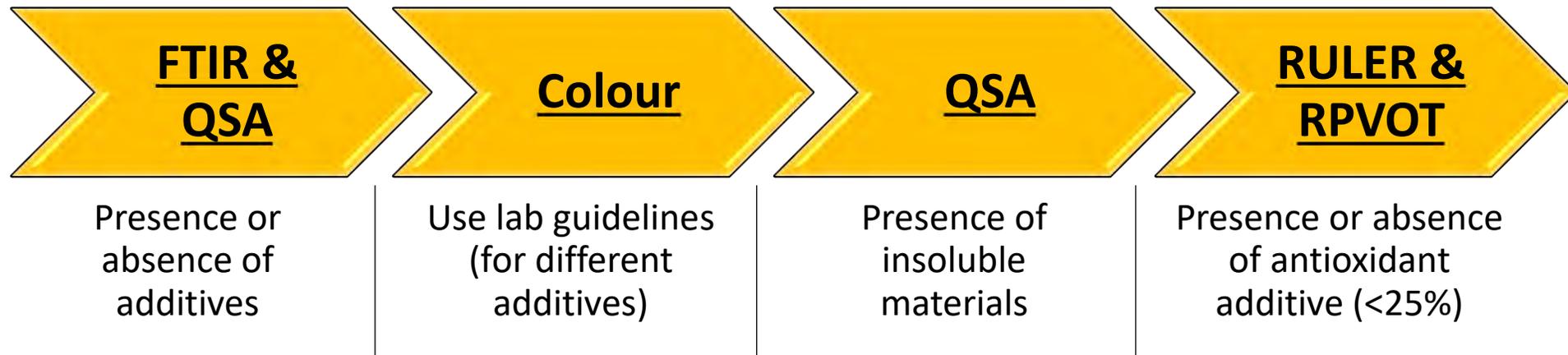
Lab tests for microdieseling



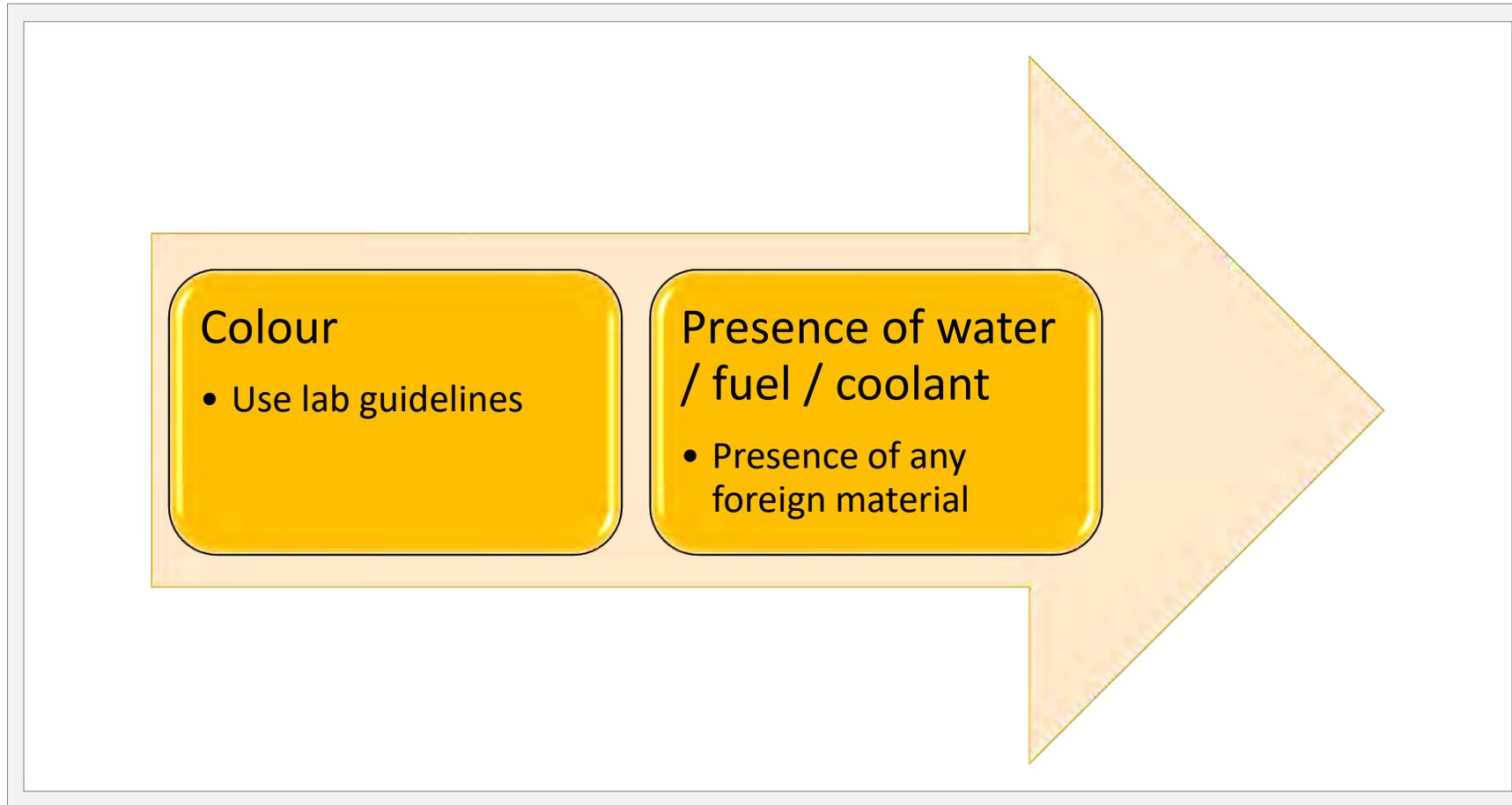
Lab tests for electrostatic spark discharge



Lab tests for additive depletion



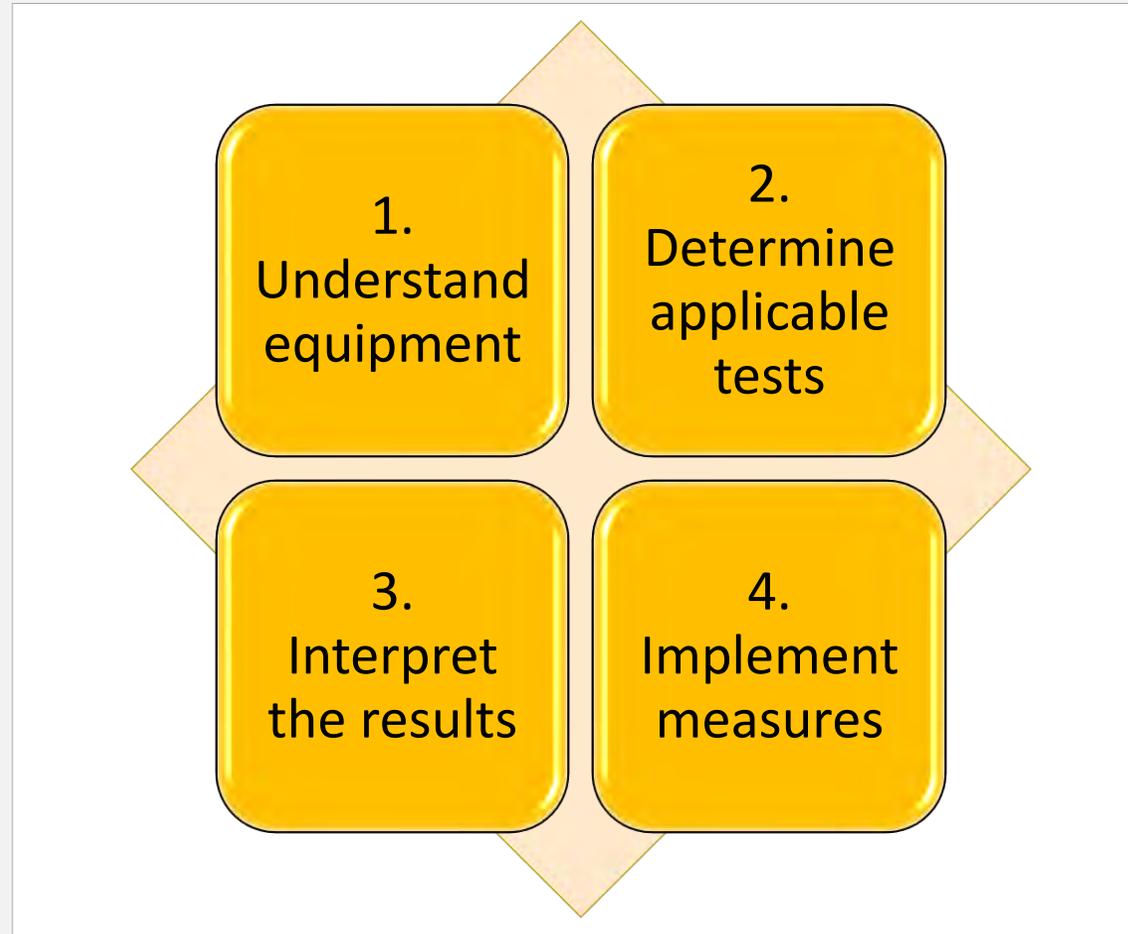
Lab tests for contamination



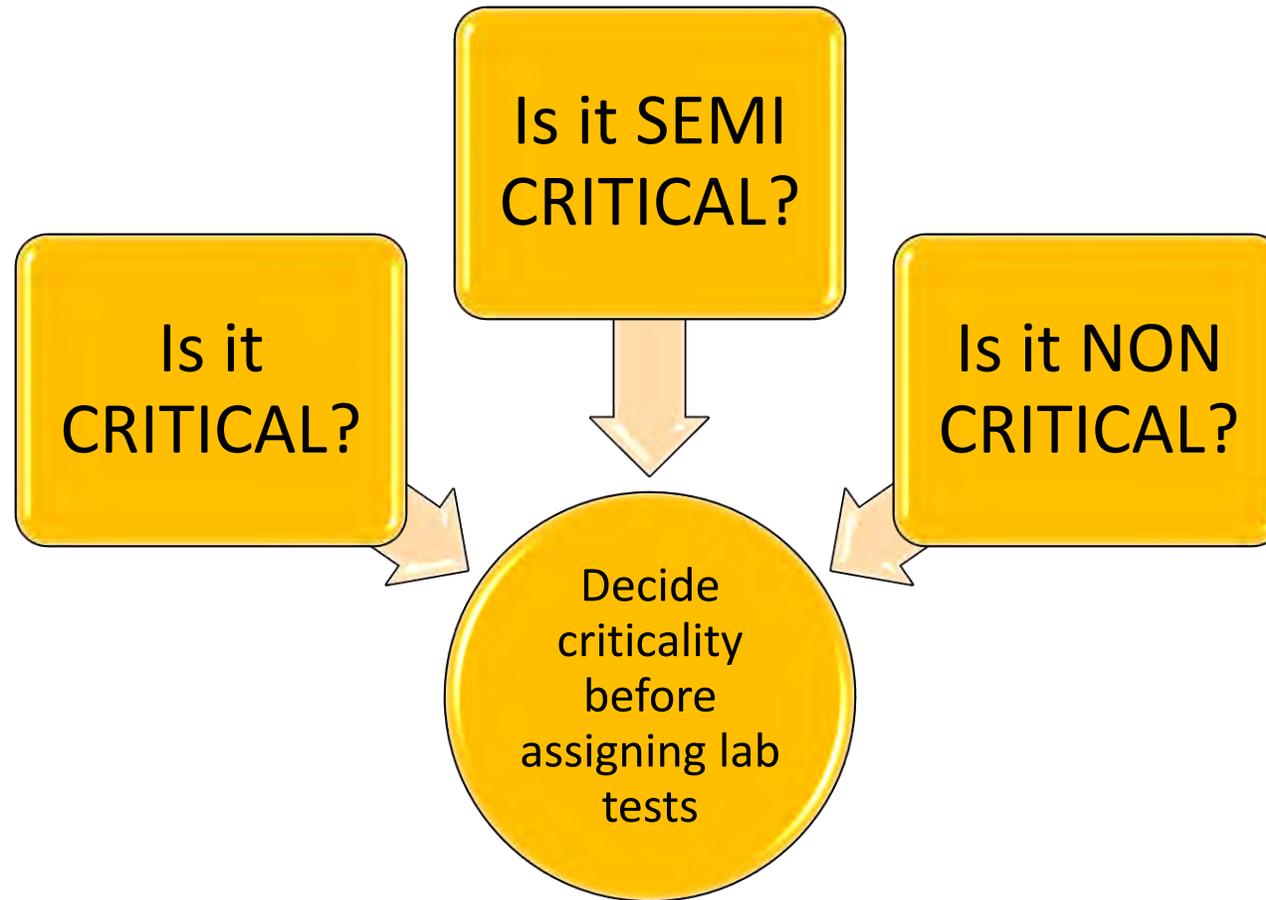


Dealing with Degradation

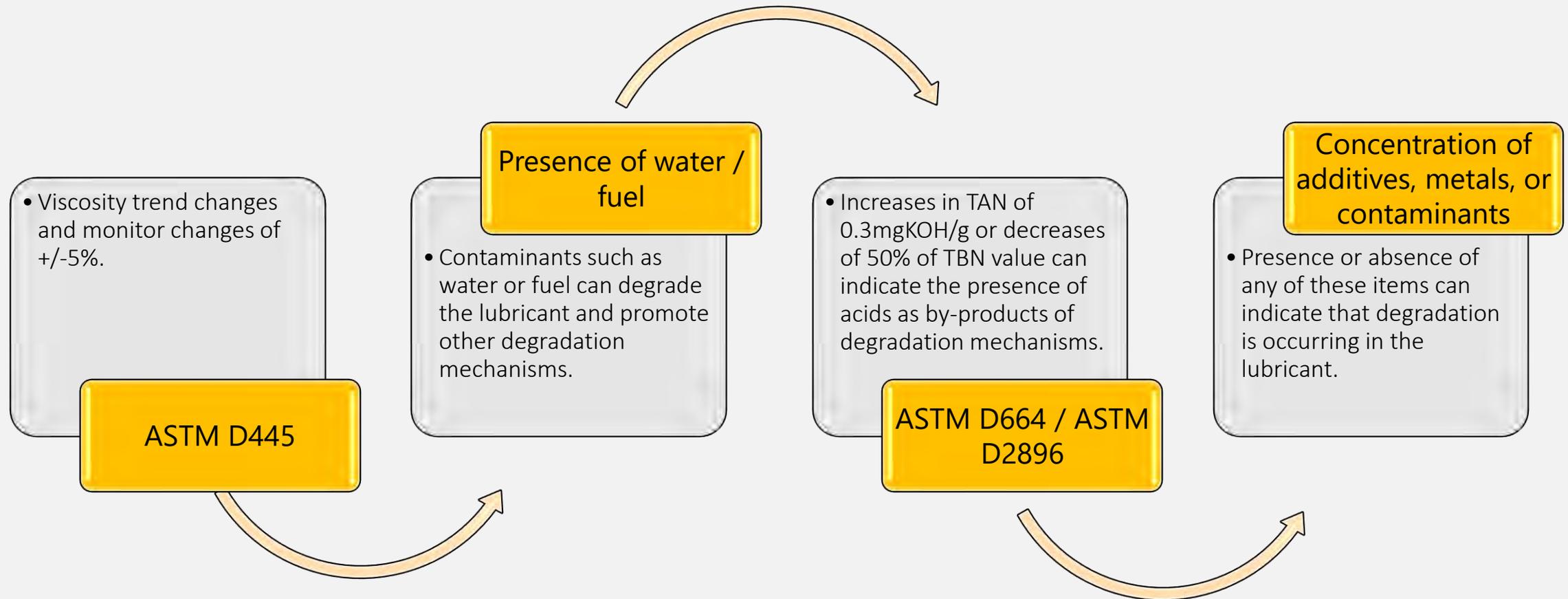
Dealing with degradation



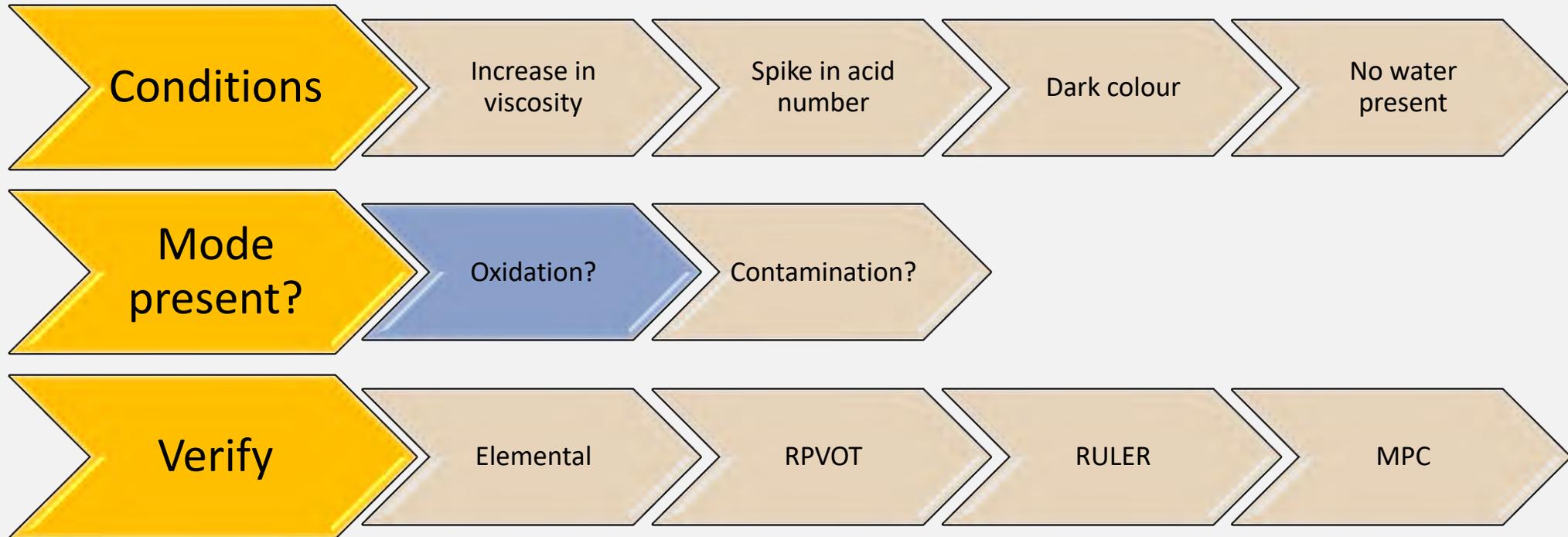
1. Understanding the equipment



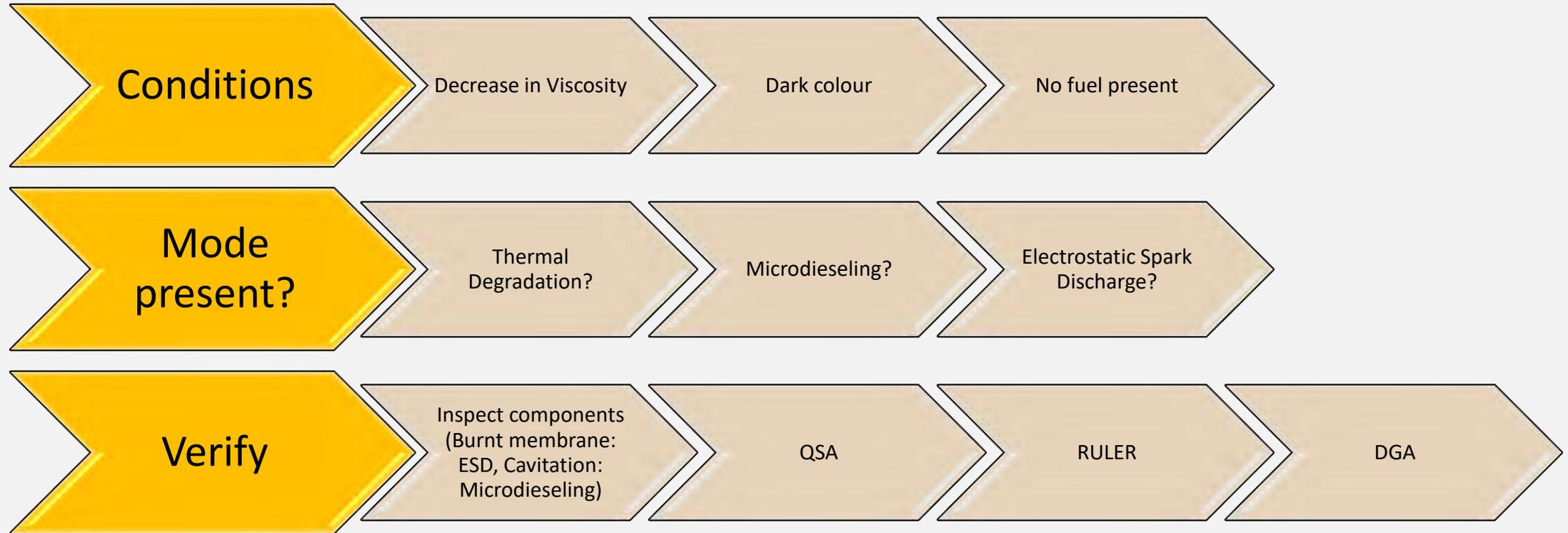
2. Determine applicable tests



3. Interpreting the results



3. Interpreting the results



4. Implementing measures

Chemical filtration

- Oxidation

Residence time

- Reduce temperatures (Thermal Degradation)
- Allow air to escape (Microdieseling)

Adjusting clearances

- Reduce temperatures

Kidney loop filtration

- Remove contaminants (contamination)
- ESD

Antistatic filters

- ESD

QUESTIONS?



Thank you!
Sanya Mathura

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Next webinar: How today's advanced electric motor testing technologies expose motor failure

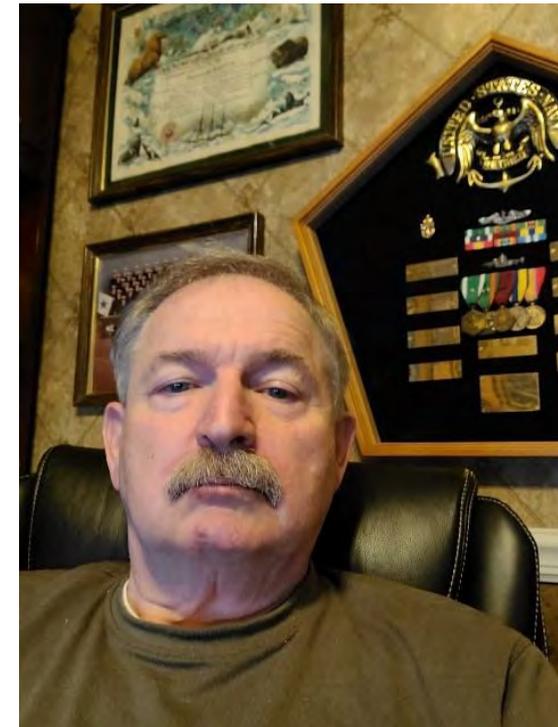
BEST PRACTICE WEBINAR

Wednesday, Feb. 3, 11 a.m. ET

How today's advanced electric motor testing technologies expose motor failure

The increasingly sophisticated motor testing technologies used today quickly identify anomalies and mechanisms leading to motor failure. In this presentation, **Don Donofrio**, veteran instructor and consultant for The Snell Group, an internationally recognized expert in electric motor testing training and research, demonstrates the methods used for de-energized and energized motor testing. These methods are powered by completely different technologies, which he will talk through.

Donofrio also will cover static winding, circuit, and insulation assessment methods, and will discuss power quality, current signature, in-rush, and electrical signature analysis. He will leverage several case studies to illustrate the effectiveness of these advanced motor testing capabilities.



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DEMO

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